

Environmental Status Report
For
Kudag Bauxite Mine
at
Post & Teh.: Samri, (Kusmi)
Dist: Balrampur-Ramanujganj(C.G.)

Duration: April-May-June-2021

Name of Industry




M/s. Hindalco Industries Limited.,

Name of Laboratory:-



QCI-NABET, MoEF & CC (GOI)
ISO 9001:2015, ISO 14001:2015, ISO 45001:2018
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	<p style="text-align: center;"><i>Hindalco Industries Limited Kudag Mining Environmental Status Report for April-2021 to June-2021</i></p>	<p style="text-align: center;"><i>Introduction</i></p>
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1.1 Introduction

Hindalco Industries Limited (Hindalco) is one among the flagship companies of the Aditya Birla Group of Industries and is one of the largest corporate groups in India. This group is a leading manufacturer of Aluminum in India, having integrated facilities encompassing bauxite, mining, refining and smelting to achieve Aluminum.

Various processing units of Hindalco are strategically located in different parts of the nation to achieve optimum benefits. Over the past few decades the group has grown multifold in its production capacities, product mix and diversification in mining. The Chhattisgarh Environment Conservation Board (CECB) granted permission for establishing the Bauxite Mine to Hindalco at block Tatijharia, Kudag and Samri mines in Balrampur District of Chhattisgarh State.

HINDALCO INDUSTRIES LTD., awarded the work to M/s ANACON LABORATORIES PVT. LTD. Nagpur(ALPL) for carrying out Environmental monitoring of parameters for assessing pollution levels and preparation of monthly reports (April-May-June-2021) as per the requirement of Chhattisgarh Environment Conservation Board (CECB) and Ministry of Environment, Forest and Climate Change (MoEF&CC) for Kudag mining lease in Balrampur District, Chhattisgarh State.

1.2 Background Information of Kudag Mine

Hindalco was granted Kudag Bauxite mining lease over an area of 377.116 hec. In Kudag village, Post office-Dumarkholi, Tehsil-Samri (Kusmi) of Balrampur district, Chhattisgarh on 24/12/1996 for a period of 20 years. As per the Mines and Mineral (Development and Regulation) Amendment Act, 2015, Kudag lease has been extended up to another 30 years i.e 23/12/2046. The mining operations were started on 02/07/1997. The production capacity of Kudag Bauxite Mine is 60,000 Tonne /Year.

1.3 Salient Features of Kudag Bauxite Mine

The deposits occur in Kudag block, Post office Dumarkholi, Tehsil-Samri (Kusmi) of Balrampur district. This deposit has been identified as one of the resources to cater the raw material requirements of the Hindalco Alumina refinery at Renukoot, Uttar Pradesh. The salient features of the project are presented below in Table 1.

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Table: 1

Salient Features of Kudag Bauxite Mines

Sl. No.	Particulars	Details
1.	Survey of India Toposheet No.	64 M /15
2.	Latitude	23° 26' 02"N to 23° 29' 00"N
3.	Longitude	83° 51' 00"E to 83° 59' 00"E
4.	Elevation	1145-m above Mean Sea Level
5.	Climatic Conditions (as per IMD, Ambikapur)	Annual maximum temperature : 30.3°C Annual minimum temperature : 17.7°C Average annual rainfall : 1401.1 mm
6.	Mining lease area	377.116 Hec.
7.	Method of mining	Open cast (Semi-Mechanized)
8.	Mode of transportation	Trucks
9.	Land use	Agricultural and Barren land
10.	Nearest Road	Samri to Kusmi (17 km)
11.	Nearest Airport	Ranchi Airport (151.09 Km)
12.	Nearest Town	Ambikapur (127 km, SW)

14 Environmental Monitoring

Regular monitoring of environmental parameters is of immense importance to assess the status of environment during mining operation. With the knowledge of baseline conditions, the monitoring program will serve as an indicator for any deterioration in environmental conditions due to mining operation of the project. Suitable mitigation steps will be taken in time to safeguard the environment based on monitoring reports. Monitoring is important in the control of pollution since the efficiency of control measures can only be determined by monitoring.

In order to find out the impact of mining activity on sensitive receptors, it is necessary to monitor Environmental Quality to know the level of concentrations of pollutants within and around the mining lease area. Accordingly Hindalco Industries through ALPL has been monitoring air, water and noise quality on monthly basis during these months (Table-2).

15 Air Environment

1.5.1 Ambient Air Quality Monitoring:

Ambient Air Quality and Fugitive emission monitored at 8 following locations with reference to Kudag mine lease area shown in (Fig.-1).

Table 2

Locations of Ambient Air Quality Monitoring (AAQM) (377.116 hec.)

Sr. No.	Core Zone	Sr. No.	Buffer Zone
1	Sairaidh Campus	5	Kutku Village
2	New Kudag/Nr.Weigh Bridge	6	Rajendrapur
3	Old Kudag/Mining Area	7	Tatijharia Village
4	SamriGopatu/Nr. Weigh Bridge	8	Virhorepat

The sampling stations are selected at the above mentioned locations, in downwind and upwind directions of the mining site. ALPL is carrying out regular monitoring for PM₁₀, PM_{2.5}, SO₂, NO₂, CO and Pb, Hg, As and Cr at above Ambient Air Quality Monitoring (AAQM) locations. The AAQM sampling sites are selected considering seasonal variation in wind speed and wind direction.

1.5.2 Sampling Duration and Frequency

Ambient air quality monitoring was carried out for the parameters PM₁₀, PM_{2.5}, SO₂, NO₂, CO and Pb, Hg, As & Cr from April-2021 to June-2021 as per CPCB norms.

Data is compared with the present revised standards mentioned in the latest Gazette Notification of the Central Pollution Control Board (CPCB) 18th November, 2009 and as per consent conditions mentioned in consent letter.

1.5.3 MONITORED PARAMETERS AND FREQUENCY OF SAMPLING

Methods and Instruments used for Sampling

The air samples were analyzed as per methods specified by Central Pollution Control Board (CPCB).

The levels of Particulate Matter (PM₁₀), Sulphur Dioxide (SO₂), Oxides of Nitrogen (NO₂), CO, Pb, Hg, As and Cr were monitored for establishing the baseline status. PM₁₀ was collected with the help of Respirable particulate sampler operating 24 hours by drawing air which passes through the cyclone at the rate of 1.0 -1.3 m³/min which collects the particles less than 10 µm diameter over glass fiber filter paper. The dust deposited over the filter paper is measured as PM₁₀ and the smaller particulates from PM_{2.5} are collected into the membrane filter paper. other details are given in (Table 3).

Table 3

MONITORED PARAMETERS AND FREQUENCY OF SAMPLING

Parameters	Sampling frequency
Particulate Matter (PM ₁₀)	24 hourly sample twice a week for Three months
Particulate Matter (PM _{2.5})	24 hourly sample twice a week for Three months
Particulate Matter 2.5	24 hourly sample twice a week for Three months
Sulphur dioxide (SO ₂)	24 hourly sample twice a week for Three months
Oxides of Nitrogen (NO ₂)	24 hourly sample twice a week for Three months
CO, Pb, Hg, As, Cr	8 hourly samples for 24 hour twice a week for three months

Table 4.0

Measurement Techniques for various pollutants

Sr. No.	Parameter	Technique	Technical Protocol	Minimum Reportable Value($\mu\text{g}/\text{m}^3$)
1.	Particulate Matter PM_{10}	Respirable Dust Sampler (Gravimetric Method)	IS-5182 (Part-23)	5
2.	Particulate Matter $\text{PM}_{2.5}$	Respirable Dust Sampler (Gravimetric Method)	USEPA-40 (Part-50)	5
3.	Sulphur Dioxide	Modified West and Gaeke	IS-5182 (Part - II)	4
4.	Oxide of Nitrogen	Jacob &Hochheiser Method	IS-5182 (Part - VI)	4
5.	Carbon Monoxide	NDIR Spectroscopy	IS-5182 (Part - X)	2
6.	Pb, As, Hg, Cr	Acid Digestion Method	EPA Method	0.1



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1.6 Meteorology: Wind Pattern

The data of wind pattern collected during the study period (April-May-June-2021) indicates that the wind was blowing predominately from (WSW and W) directions, during study period.

Wind Frequency Distribution Data

Sr. No.	Directions / Wind Classes (m/s)	0.5 - 2.1	2.1 - 3.6	3.6 - 5.7	5.7 - 8.8	8.8 - 11.1	>= 11.1	Total (%)
1	348.75 - 11.25	0.025195	0.036189	0.011452	0.015117	0.000458	0.000000	0.088410
2	11.25 - 33.75	0.013743	0.009162	0.003665	0.003207	0.000458	0.000000	0.030234
3	33.75 - 56.25	0.011910	0.009620	0.003207	0.000000	0.000000	0.000000	0.024737
4	56.25 - 78.75	0.007787	0.009162	0.000000	0.000000	0.000000	0.000000	0.016949
5	78.75 - 101.25	0.006413	0.012826	0.000458	0.000000	0.000000	0.000000	0.019698
6	101.25 - 123.75	0.006413	0.006871	0.000000	0.000000	0.000000	0.000000	0.013284
7	123.75 - 146.25	0.010078	0.005955	0.000916	0.000000	0.000000	0.000000	0.016949
8	146.25 - 168.75	0.009162	0.015575	0.002290	0.000000	0.000000	0.000000	0.027027
9	168.75 - 191.25	0.016949	0.018323	0.013743	0.002749	0.000000	0.000000	0.051764
10	191.25 - 213.75	0.012368	0.033898	0.009620	0.004581	0.000000	0.000000	0.060467
11	213.75 - 236.25	0.018323	0.031608	0.032982	0.008704	0.000000	0.000000	0.091617
12	236.25 - 258.75	0.017407	0.050847	0.041686	0.016949	0.000000	0.000000	0.126890
13	258.75 - 281.25	0.017865	0.032982	0.035731	0.014659	0.000000	0.000000	0.101237
14	281.25 - 303.75	0.016949	0.027943	0.041686	0.011910	0.000916	0.000000	0.099404
15	303.75 - 326.25	0.018781	0.035273	0.029776	0.005955	0.000916	0.000458	0.091159
16	326.25 - 348.75	0.023362	0.063674	0.033898	0.005497	0.002290	0.004123	0.132845
	Sub-Total	0.232707	0.399908	0.261109	0.089327	0.005039	0.004581	0.992216
	Calms							0.007326
	Missing/Incomplete							0.000458
	Total							1.000000

Summary of Wind Pattern

Season	First Pre-Dominant Wind Direction	Second Pre-Dominant Wind Direction	Calm Condition	Average Wind Speed
April-May-June-2021	WSW (12.7%)	W (10.1%)	0.73	3.29 m/s

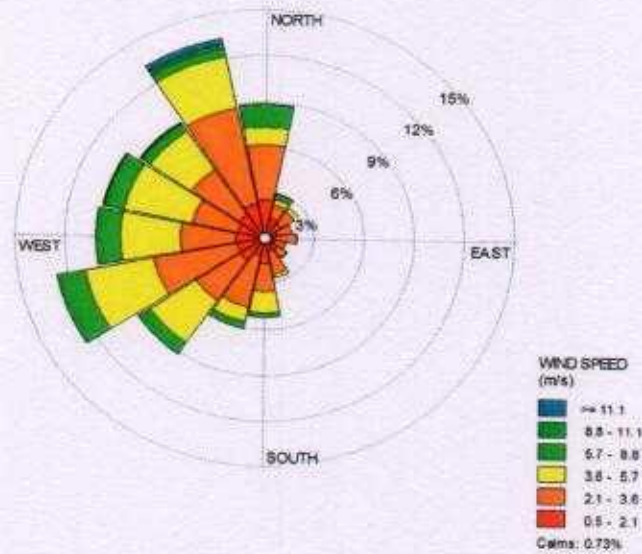


Figure.01: Wind Rose Diagram (April-May-June-2021)

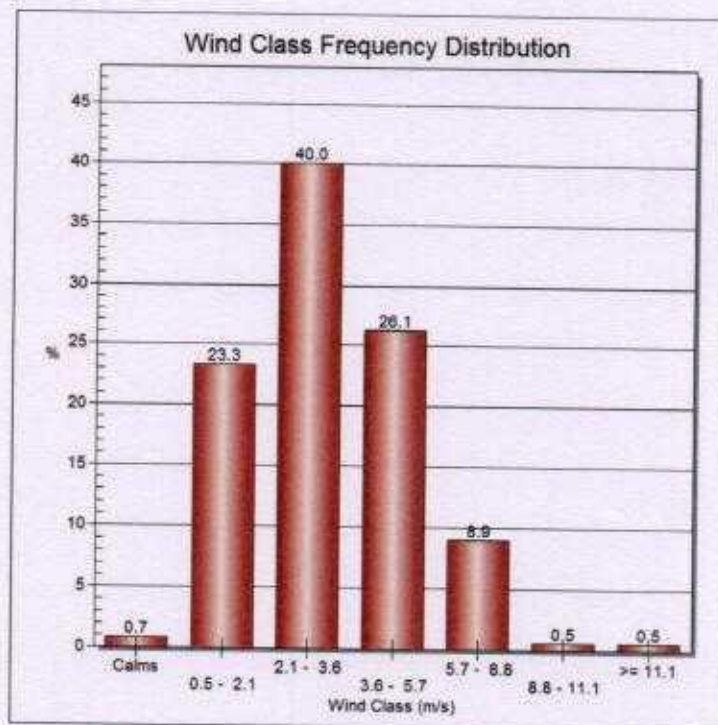


Figure.02: Wind Class Frequency Distribution (April-May-June-2021).



1.7 MONITORED PARAMETERS AND FREQUENCY OF SAMPLING

Methods and Instruments used for Sampling

The air samples were analyzed as per methods specified by Central Pollution Control Board (CPCB). The levels of Particulate Matter (PM₁₀), Sulphur Dioxide (SO₂), Oxides of Nitrogen (NO_x), Carbon Monoxide (CO), Pb, Hg, As and Cr were monitored for establishing the baseline status. PM₁₀ was collected with the help of Respirable Particulate Sampler operating 24 hours by drawing air which passes through the cyclone at the rate of 1.0 -1.3 m³/min which collects the particles less than 10 µm diameter over glass fibre filter paper. The dust deposited over the filter paper is measured as PM₁₀ and the smaller particulates from 2.5µm are collected into the Membrane Filter Paper. The dust fall rate was measured using dust fall jar. The jar was exposed for one month in the mining area and Samri-Gopatuduring pre and post monsoon period. The jar was filled with 2 lit of distilled water. The water in the jar is mixed with copper sulphate solution (0.02 N solutions) to prevent any growth of algae. The water level in the jar is constantly maintained in such a way that 2 lit of water is always retained. The measurement techniques used for various pollutants and other details are given in **(Table 3)**.

Earmarked samples were collected for Particulate Matter-PM₁₀, Particulate Matter- PM_{2.5}, SO₂ and NO_x for 24 hourly and CO 8 hourly. Collected samples were sent to Laboratories for analysis.

Table 3.0

Measurement Techniques for various pollutants

Sl. No.	Parameter	Technique	Technical Protocol	Minimum Reportable Value (µg/m³)
1.	Respirable Particulate Matter	Respirable Dust Sampler (Gravimetric Method)	IS-5182 (Part-23)	5
2.	Particulate Matter 2.5	Respirable Dust Sampler (Gravimetric Method)	Gravimetric Method	5
3.	Sulphur Dioxide	Modified West and Gaeke	IS-5182 (Part - II)	4
4.	Oxide of Nitrogen	Jacob & Hochheiser Method	IS-5182 (Part - VI)	4
5.	Carbon Monoxide	NDIR Spectroscopy	IS-5182 (Part - X)	2
6.	Pb, As, Hg, Cr	Acid Digestion Method	EPA Method	0.1



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Table 4

Statistical Analysis

Location	Month & Year	PM-10 ($\mu\text{g}/\text{m}^3$)	PM-2.5 ($\mu\text{g}/\text{m}^3$)	SO ₂ ($\mu\text{g}/\text{m}^3$)	NO ₂ ($\mu\text{g}/\text{m}^3$)	CO (mg/m^3)	Pb ($\mu\text{g}/\text{m}^3$)	Hg ($\mu\text{g}/\text{m}^3$)	As (ng/m^3)	Cr ($\mu\text{g}/\text{m}^3$)
Core Zone										
Sairaidh Campus	April-2021	60.9	25.9	7.5	17.5	0.307	0.017	ND	ND	ND
	May-2021	51.0	18.3	7.6	16.8	0.198	0.014	ND	ND	ND
	June-2021	50.8	19.7	7.2	20.6	0.199	ND	ND	ND	ND
New Kudag/Nr. Weigh Bridge	April-2021	61.2	23.4	8.3	17.4	0.311	0.018	ND	ND	ND
	May-2021	61.5	24.2	7.4	16.6	0.298	0.019	ND	ND	ND
	June-2021	55.5	25.3	8.9	23.7	0.196	0.018	ND	ND	ND
Old Kudag/Mining Area	April-2021	59.3	22.9	7.7	18.0	0.317	0.016	ND	ND	ND
	May-2021	56.2	20.0	7.3	11.5	0.231	0.017	ND	ND	ND
	June-2021	49.4	20.4	7.8	21.6	0.199	0.014	ND	ND	ND
Samri Gopatu/ Nr. Weigh Bridge	April-2021	58.9	29.6	8.7	17.9	0.295	0.015	ND	ND	ND
	May-2021	65.7	24.1	10.0	19.1	0.301	0.018	ND	ND	ND
	June-2021	51.3	19.6	8.1	14.6	0.220	ND	ND	ND	ND
CPCB Standards		100 (24 hrs)	60 (24 hrs)	80 (24 hrs)	80 (24 hrs)	2 (8 hrs)	1.0 (24 hrs)	---	6.0 (annual)	---
Minimum		49.4	18.3	7.2	11.5	0.196	0.014		---	---
Maximum		65.7	29.6	10	23.7	0.317	0.019		---	---
Average		56.8	22.8	8.0	17.9	0.256	0.017		---	---
98% le		64.8	28.8	9.8	23.2	0.316	0.019		---	---

- The Average Concentration of PM₁₀ within the Core Zone of Kudag Lease is 56.8 $\mu\text{g}/\text{m}^3$.
- The Average Concentration of PM_{2.5} within the Core Zone of Kudag Lease is 22.8 $\mu\text{g}/\text{m}^3$.
- The Average Concentration of SO₂ within the Core Zone of Kudag Lease is 8.0 $\mu\text{g}/\text{m}^3$.
- The Average Concentration of NO₂ within the Core Zone of Kudag Lease is 17.9 $\mu\text{g}/\text{m}^3$.
- The Average Concentration of CO within the Core Zone of Kudag Lease is 0.256 mg/m^3 .
- The Average Concentration of Pb within the Core Zone of Kudag Lease is 0.017 $\mu\text{g}/\text{m}^3$.

Conclusion :-

The Average Concentration within the Core Zone of Kudag Lease during this period (April-May-June-2021), it is within permissible limits as per CPCB Standards.



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Location	Month & Year	PM-10 ($\mu\text{g}/\text{m}^3$)	PM-2.5 ($\mu\text{g}/\text{m}^3$)	SO ₂ ($\mu\text{g}/\text{m}^3$)	NO ₂ ($\mu\text{g}/\text{m}^3$)	CO (mg/m^3)	Pb ($\mu\text{g}/\text{m}^3$)	Hg ($\mu\text{g}/\text{m}^3$)	As (ng/m^3)	Cr ($\mu\text{g}/\text{m}^3$)
Buffer Zone										
Kutku Village	April-2021	63.4	31.7	9.6	19.2	0.195	ND	ND	ND	ND
	May-2021	59.3	20.1	9.0	18.6	0.285	0.017	ND	ND	ND
	June-2021	50.5	21.3	8.0	15.6	0.209	ND	ND	ND	ND
Rajendrapur	April-2021	62.2	33.5	9.1	18.3	0.298	0.017	ND	ND	ND
	May-2021	61.3	22.5	9.2	16.2	0.300	0.017	ND	ND	ND
	June-2021	50.6	20.1	8.2	15.5	0.240	0.015	ND	ND	ND
Tatijharia Village	April-2021	59.2	20.9	9.0	20.3	0.240	0.019	ND	ND	ND
	May-2021	52.9	20.5	7.3	21.2	0.246	0.018	ND	ND	ND
	June-2021	50.8	19.7	7.2	20.6	0.182	0.015	ND	ND	ND
Virhorepat	April-2021	57.8	21.3	8.1	19.3	0.215	0.017	ND	ND	ND
	May-2021	58.3	25.6	9.2	23.7	0.165	0.017	ND	ND	ND
	June-2021	49.5	21.1	7.8	21.6	0.154	ND	ND	ND	ND
CPCB Standards		100 (24 hrs)	60 (24 hrs)	80 (24 hrs)	80 (24 hrs)	2 (8 hrs)	1.0 (24 hrs)	---	6.0 (annual)	---
Minimum		49.5	19.7	7.2	15.5	0.154	0.015		---	---
Maximum		63.4	33.5	9.6	23.7	0.300	0.019		---	---
Average		56.3	23.2	8.5	19.2	0.227	0.017		---	---
98% le		63.1	33.1	9.5	23.2	0.300	0.019		---	---

- The Average Concentration of PM₁₀ within the Buffer Zone of Kudag Lease is 56.3 $\mu\text{g}/\text{m}^3$.
- The Average Concentration of PM_{2.5} within the Buffer Zone of Kudag Lease is 23.2 $\mu\text{g}/\text{m}^3$.
- The Average Concentration of SO₂ within the Buffer Zone of Kudag Lease is 8.5 $\mu\text{g}/\text{m}^3$.
- The Average Concentration of NO₂ within the Buffer Zone of Kudag Lease is 19.2 $\mu\text{g}/\text{m}^3$.
- The Average Concentration of CO within the Buffer Zone of Kudag Lease is 0.227 mg/m^3 .
- The Average Concentration of Pb within the Buffer Zone of Kudag Lease is 0.017 $\mu\text{g}/\text{m}^3$.

Conclusion :-

The Average Concentration within the Buffer Zone of Kudag Lease during this period (April-May-June-2021). It is within permissible limits as per CPCB Standards.



Month-wise Summary of Statistical Analysis

Kudag Lease (Core Zone):-

3.1 Ambient Air Quality:

Ambient air quality has been generated as per NAAQS 2009 for the month of April-2021 to June-2021. PM₁₀, PM_{2.5}, SO₂, NO₂ and CO the values obtained were then compared vis-a-vis the standards prescribed by CPCB for Industrial/ Rural/ Residential uses.

3.2 Presentation of Results:

The summary of Ambient Air Quality monitoring results from April-2021 to June-2021 are presented in detail in Table 4.0. 98th percentile; maximum and minimum values etc. have been computed from the collected raw data for all the AAQ monitoring station. The data has been compared with the standards prescribed by Central Pollution Control Board (CPCB)/NAAQS for residential and rural zone.

A. Particulate Matter-PM₁₀:

The minimum and maximum concentrations for Particulate Matter-PM₁₀ were recorded as 49.4 µg/m³ and 65.7µg/m³ respectively. The minimum and maximum concentration was recorded at Old Kudag/Mining area and Samri Gopatu/Nr. weighbridge . The average concentration of PM₁₀ was 56.8 µg/m³.

B. Particulate Matter-PM_{2.5}:

The minimum and maximum concentrations for Particulate Matter-PM_{2.5} were recorded as 18.3 µg/m³ & 29.6 µg/m³ respectively. The minimum concentration was recorded at Sairaidh Campus. The maximum concentration was recorded at Samri Gopatu/Nr. weighbridge. The average concentration of PM_{2.5} was 22.8 µg/m³.

C. Sulphur Dioxide (SO₂):

The minimum and maximum for SO₂ concentrations were recorded as 7.2 µg/m³ and 10.0 µg/m³at respectively. The minimum concentration was recorded Sairaidh Campus. The maximum concentration was recorded at Samri Gopatu/Nr. weighbridge. The average concentration of SO₂ was 8.0 µg/m³.



D. Nitrogen Dioxide (NO₂):

The minimum and maximum for NO₂ concentrations were recorded as 11.5 µg/m³ and 23.7 µg/m³. The minimum concentration was recorded at Old Kudag/Mining. The maximum concentration was also recorded at New Kudag/Nr. Weigh Bridge. . The average concentration of NO₂ was 17.9 µg/m³.

E. Carbon Monoxide (CO):

The minimum and maximum for CO concentrations were recorded as 0.196 mg/m³ and 0.317 mg/m³. The minimum concentration was recorded at New Kudag/Nr. Weigh Bridge. The maximum concentration was also recorded at Old Kudag/Mining. . The average concentration of CO was 0.256 mg/m³.

F. Lead (Pb):

Maximum Lead detected in PM₁₀ samples was 0.019 µg/m³ at New Kudag/Nr. Weigh Bridge.

No lead could be detected in PM_{2.5} samples at any of the Ambient Air samples at any of the locations.

G. Mercury (Hg):

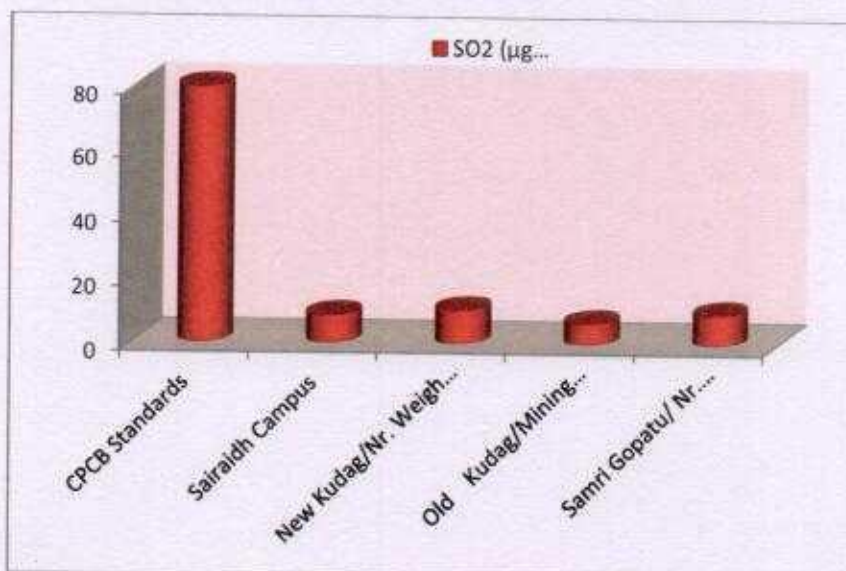
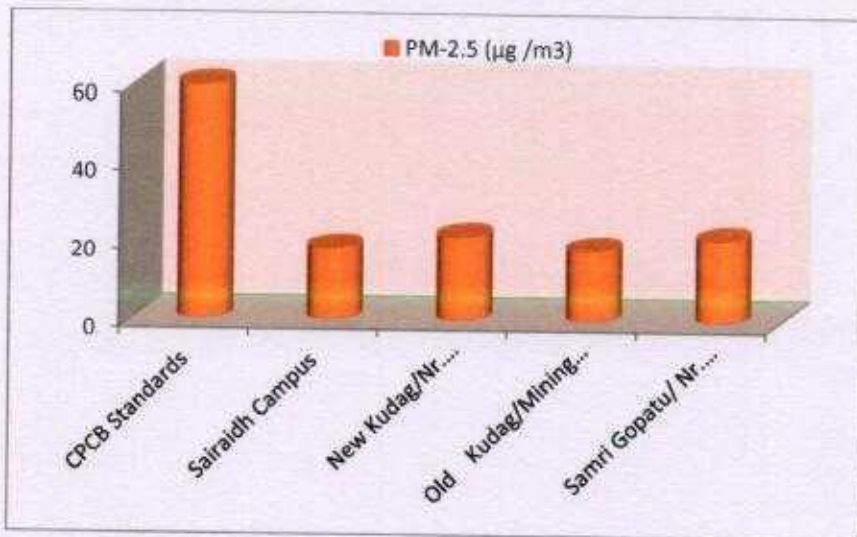
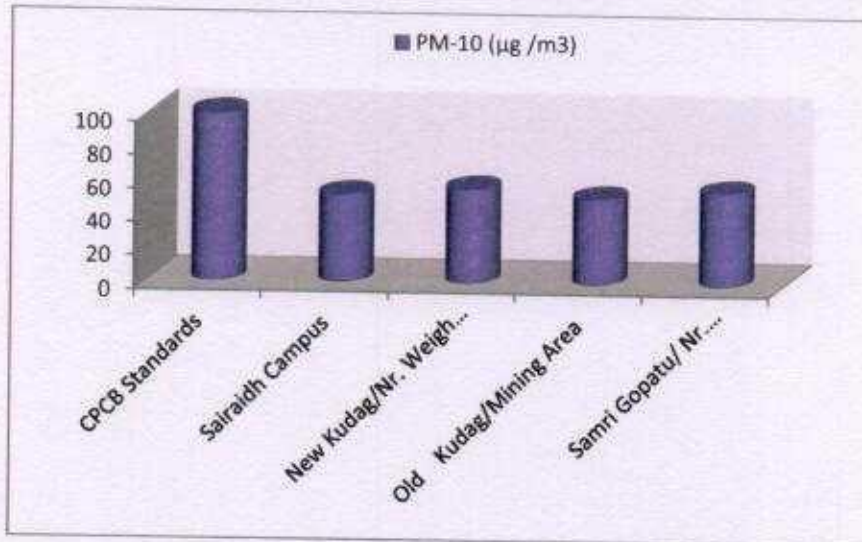
Mercury was not detected at any of the locations in PM₁₀ samples as well as PM_{2.5} Samples.

H. Arsenic (As):

Arsenic was not detected at any of the locations in PM₁₀ samples as well as PM_{2.5} Samples.

I. Chromium (Cr):

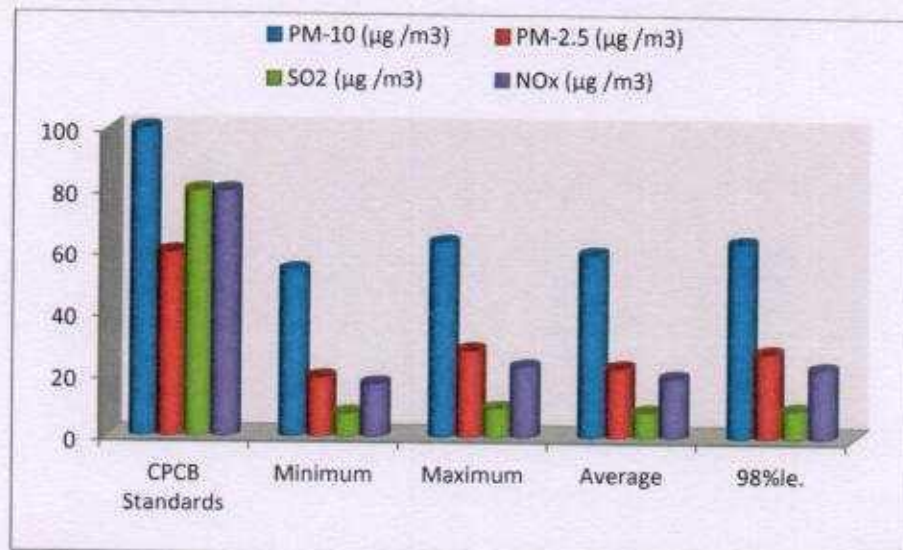
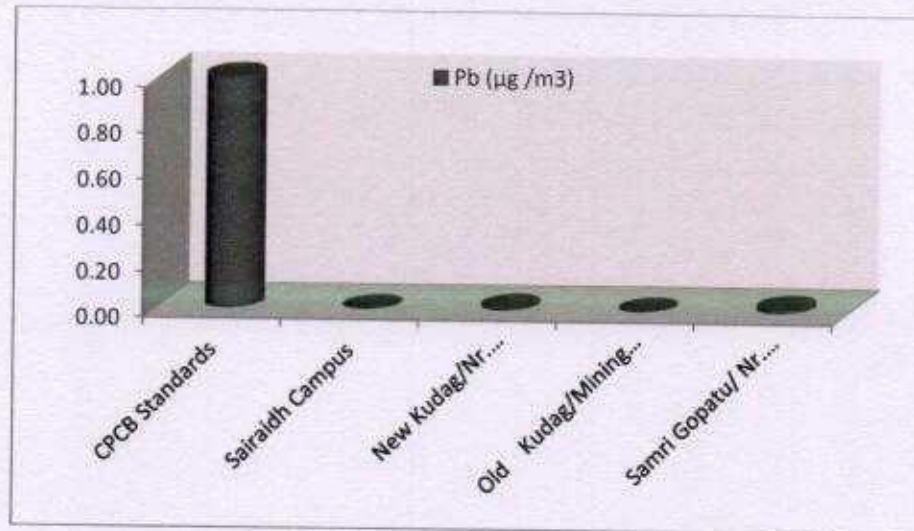
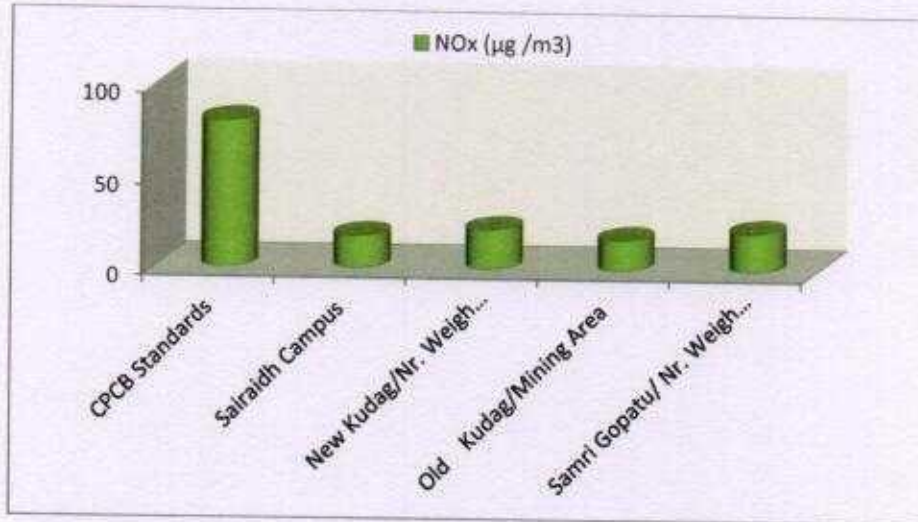
Chromium was not detected at any of the locations in PM₁₀ samples as well as PM_{2.5} Samples.





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Kudag Lease (Buffer Zone):-

3.3 Ambient Air Quality:

Ambient air quality has been generated as per NAAQS 2009 for the month of April-2021 to June-2021. PM₁₀, PM_{2.5}, SO₂, NO₂ & CO. The values obtained were then compared vis-a-vis the standards prescribed by CPCB for Industrial/ Rural / Residential uses.

3.3.1 Presentation of Results:

The summary of Ambient Air Quality monitoring results from April-2021 to June-2021 are presented in detail in Table 4.0. 98th percentile; maximum and minimum values etc. have been computed from the collected raw data for all the AAQ monitoring station. The data has been compared with the standards prescribed by Central Pollution Control Board (CPCB)/NAAQS for residential and rural zone.

A. Particulate Matter-PM₁₀:

The minimum and maximum concentrations for Particulate Matter-PM₁₀ were recorded as 49.5 µg/m³ and 63.4 µg/m³ respectively. The minimum concentration was recorded at Virhorepat Village. The maximum concentration was also recorded at Kutku village. The average concentration of PM₁₀ was 56.3 µg/m³.

B. Particulate Matter-PM_{2.5}:

The minimum and maximum concentrations for Particulate Matter-PM_{2.5} were recorded as 19.7 µg/m³ & 33.5 µg/m³ respectively. The minimum concentration was recorded at Tatijharia location. The maximum concentration was also recorded at Rajendrapur location. The average concentration of PM_{2.5} was 23.2 µg/m³.

C. Sulphur Dioxide (SO₂):

The minimum and maximum for SO₂ concentrations were recorded as 7.2 µg/m³ and 9.6 µg/m³ respectively. The minimum concentration was recorded at Tatijharia location. The maximum concentration was also recorded at Kutku village. The average concentration of SO₂ was 8.5 µg/m³.



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D. Nitrogen Dioxide (NO₂):

The minimum and maximum for NO₂ concentrations were recorded as 15.5 µg/m³ and 23.7 µg/m³. The minimum concentration was recorded at Rajendrapur village location and the maximum concentration was recorded at Virhorepat Village. The average concentration of NO₂ was 19.2 µg/m³.

E. Carbon Monoxide (CO):

The minimum and maximum for CO concentrations were recorded as 0.154 mg/m³ and 0.300 mg/m³. The minimum concentration was recorded at Virhorepat Village location and the maximum concentration was recorded at Rajendrapur village. The average concentration of CO was 0.227 mg/m³.

F. Lead (Pb):

Maximum Lead detected in PM₁₀ samples was 0.019 µg/m³ at Tatijharia location. No lead could be detected in PM_{2.5} samples at any of the Ambient Air samples at any of the locations.

G. Mercury (Hg):

Mercury was not detected at any of the locations in PM₁₀ samples as well as PM_{2.5} Samples.

H. Arsenic (As):

Arsenic was not detected at any of the locations in PM₁₀ samples as well as PM_{2.5} Samples.

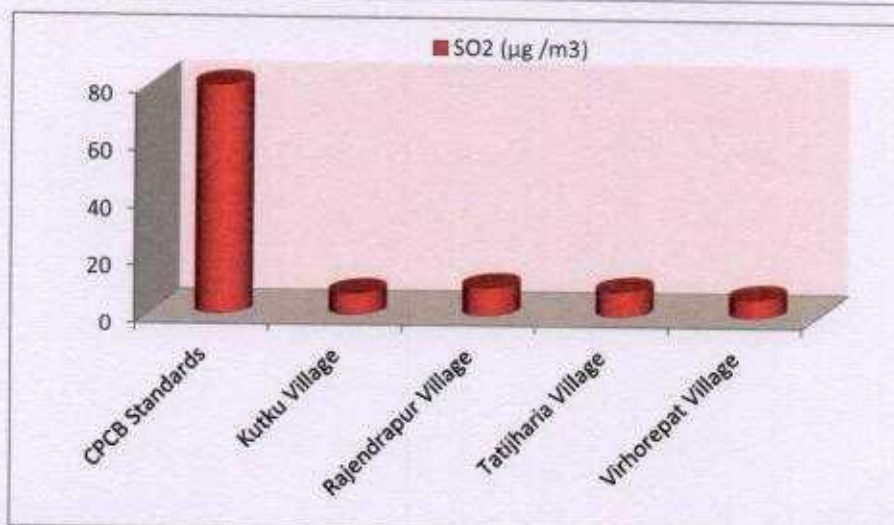
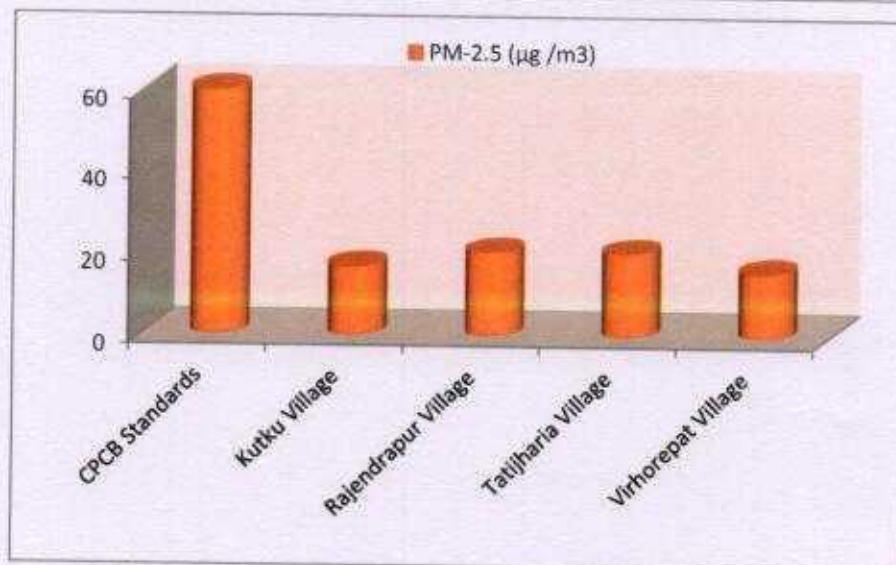
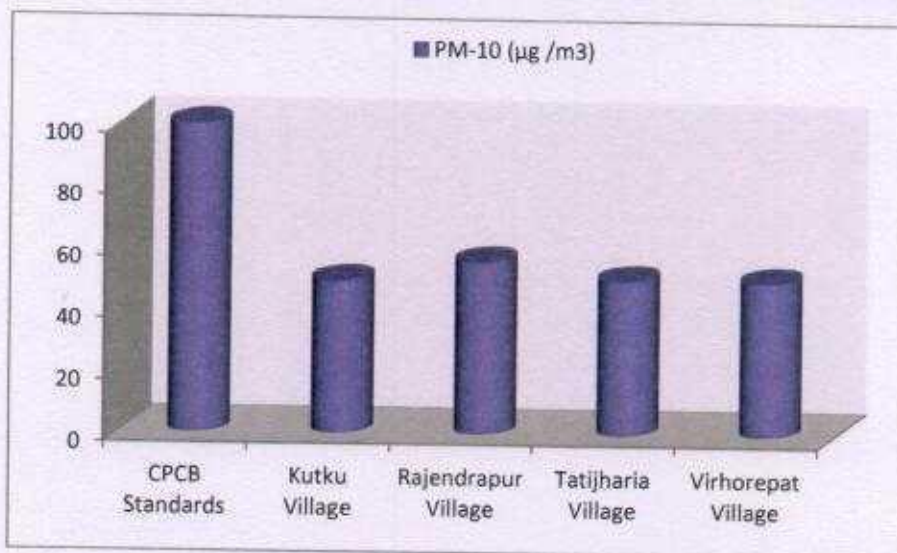
I. Chromium (Cr):

Chromium was not detected at any of the locations in PM₁₀ samples as well as PM_{2.5} Samples.



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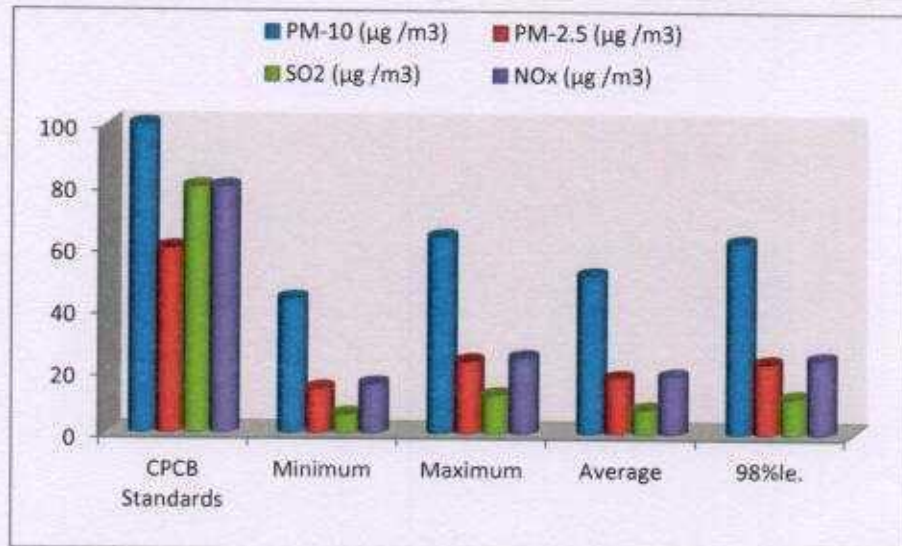
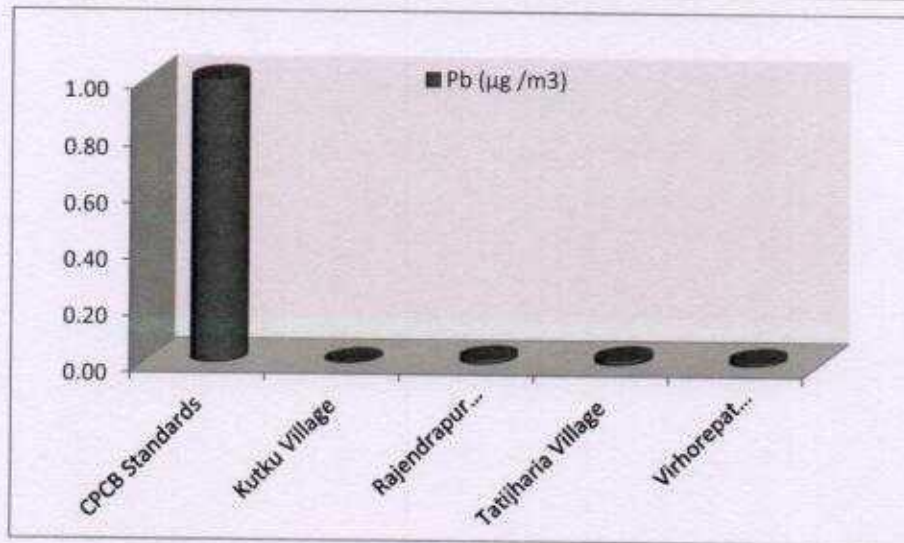
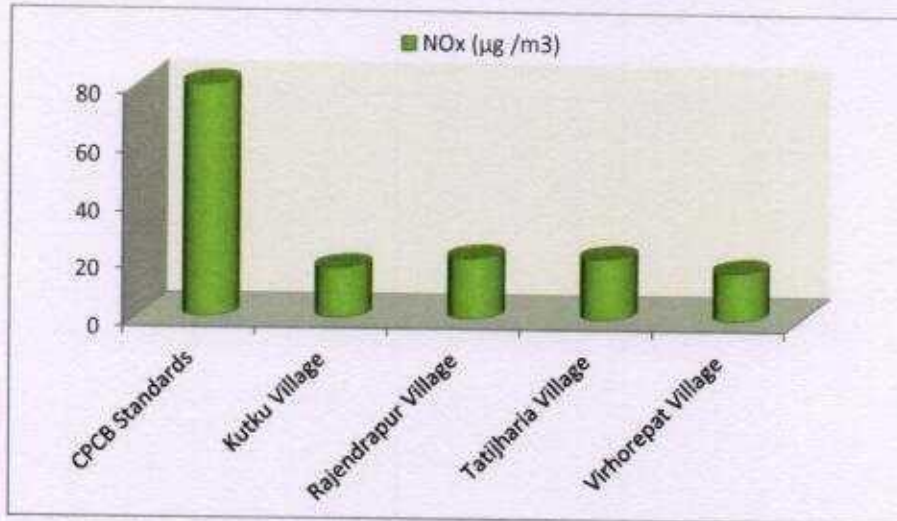
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1.8 Noise Environment

The Director General of Mines Safety in its circular No. DG (Tech)/18 of 1975, has prescribed the noise level in mining occupations (TLV) for workers, in an 8 hour shift period with unprotected ear as 90 dB(A) or less. There will be some noise sources in mines, which produce noise levels above 90 dB(A), however; the workers are not expected to be exposed continuously for 8 hours. In order to maintain this statutory requirement noise monitoring has been carried out in and around the mining lease area.

Work zone noise level in the mining area shall increase due to blasting excavation and transportation. The impacts due to the mining activities on the noise levels shall be negligible, if all the precautions for the elimination of the noise are taken. The mining activities will be undertaken during day time only. The day time equivalent noise levels, when all the machineries are in operation, shall be minimized as the machineries have been provided with control equipment. Noise monitoring carried out on monthly basis at mining site; Core Zone and Buffer Zone areas shown in **Fig. 3.**

Identification of sampling locations

Noise at different noise generating sources has been identified based on the activities in the village area and ambient noise due to traffic.

The noise monitoring has been conducted for determination of ambient noise levels in the mining area and villages. The noise levels at each location were recorded for 24 hours.

Instrument used for monitoring

Noise levels were measured using integrated sound level meter Model no. HTC-SL-1352. This instrument is capable of measuring the Sound Pressure Level (SPL), Leq.

Method of Monitoring

Sound Pressure Level (SPL) measurements were monitored at eight locations. The readings were taken for every hour for 24 hours. The day noise levels have been monitored during 6 am to 10 pm and night levels during 10 pm to 6 am at eight locations within 10-km radius of the study area.

Noise level monitoring was carried out continuously for 24 hours with one hour interval starting at 06.00 hrs to 06.00 hrs next day.

	<p style="text-align: center;">Hindalco Industries Limited Kudag Mining Environmental Status Report for April-2021 to June-2021</p>	<p style="text-align: center;">Details of Salient Features</p>
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Noise levels monitored during day and night at Four locations are found to be below in the Mining Area than the stipulated standard of CPCB for Industrial area as 75dB(A) and 70dB(A) for day and night respectively as given in **(Table 5)**.

Table 5

Noise Emission Monitoring Report

SR. NO.	LOCATION	Month	Noise-dB(A)	
			Day Time	Night Time
Core Zone				
1.	New Kudag/Nr. Weigh Bridge	April-2021	58.2	47.3
		May-2021	57.2	51.4
		June-2021	52.9	46.2
2.	Old Kudag/Mining Area	April-2021	51.6	38.9
		May-2021	56.7	43.9
		June-2021	51.7	38.6
Buffer Zone				
1.	Rajendrapur	April-2021	58.1	46.2
		May-2021	56.3	51.6
		June-2021	52.1	38.7
2.	Tatijharia Village	April-2021	51.7	48.3
		May-2021	54.7	49.2
		June-2021	53.1	47.6
CPCB Standards				
Industrial Area			75	70
Residential area			55	45


Conclusion: -The Noise Monitoring Results at Kudag Lease during this period (April-May-June-2021), it is within permissible limits as per CPCB Standards.

Table 6

HEMM Spot Noise Level Monitoring

Unit: dB(A) Leq

Sl. No.	Location	April-2021		May-2021		June-2021	
		Min.	Max.	Min.	Max.	Min.	Max.
1.	Nr. Weigh Bridge	57.6	64.9	62.8	73.9	56.2	64.9
2.	Mining Area	61.8	72.4	64.7	76.2	62.4	68.7

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2.0 Water Quality Monitoring

The existing status of water quality for ground water was assessed by collecting the water samples from underground wells from the mining area/old kudag.

The purpose of the study is to assess the water quality characteristics for critical parameters, evaluate the impacts on agricultural productivity, habitat conditions, recreational resources and aesthetics in the vicinity and identification of impact on water quality by this project and related activities.

The physico-chemical analysis of water samples collected during the study period is given in **(Table-8 and Fig.5)**. The overall water quality found to be below the stipulated standards of IS 10500-2012 for ground water & found to be fit for drinking purpose for tested parameters. Thus the impacts due to mining activities have been found to be insignificant.

The drinking water is supplied by the tankers from for-away sources. Hence, additional care now be taken to chlorinate the tankers before leaving the supply source.

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Table 7

Report on Chemical Examination of Ground Water Quality
(May-2021)



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Location:	GW1) Saraidih (Hindalco Campus)
	Sample Source:-Borewell Water

TEST RESULTS

S.N.	Test Parameter	Measurement Unit	Test Method	Requirement as per IS 10500 : 2012 (Drinking Water Specifications) Including Amendment No. 2		Test Result
				Acceptable Limit	Permissible Limit #	
I Biological Testing 1. Water						
1	Total coliform	Per 100 ml	IS 15185 : 2016	Absent	Absent	Absent
2	<i>Escherichia coli</i>	Per 100 ml	IS 15185 : 2016	Absent	Absent	Absent
II Chemical Testing 1. Water						
3	Alkalinity (as CaCO ₃)	mg/l	IS 3025 (Part 23) : 1986	200	600	143
4	Ammonia (as N)	mg/l	IS 3025 (Part 34) : 1988	0.5	No relaxation	BDL (DL - 0.1)
5	Anionic surface active agents (as MBAS)	mg/l	IS 13428 : 2005 Annex K	0.2	1.0	BDL (DL - 0.01)
6	Colour	Hazen units	IS 3025 (Part 4) : 1983	5	15	1
7	Cyanide (as CN)	mg/l	IS 3025 (Part 27) : 1986	0.05	No relaxation	BDL (DL - 0.005)
8	Chloride (as Cl)	mg/l	IS 3025 (Part 32) : 1988	250	1000	32.96
9	Calcium (as Ca)	mg/l	IS 3025 (Part 40) : 1991	75	200	47.28
10	Chloramines (as Cl ₂)	mg/l	IS 3025 (Part 26) : 1986	4.0	No relaxation	BDL (DL - 0.1)
11	Free residual chlorine	mg/l	IS 3025 (Part 26) : 1986	Min. 0.2	1	BDL (DL - 0.1)
12	Fluoride (as F)	mg/l	IS 3025 (Part 60) : 2008	1.0	1.5	0.21
13	Magnesium (as Mg)	mg/l	IS 3025 (Part 46) : 1994	30	100	14.28
14	Nitrate (as NO ₃)	mg/l	APHA 23 rd Edition	45	No relaxation	12.63
15	Odour	-	IS 3025 (Part 5) : 2018	Agreeable	Agreeable	Agreeable
16	pH	-	IS 3025 (Part 11) : 1983	6.5 to 8.5	No relaxation	7.12 at 25°C
17	Phenolic compounds (as C ₆ H ₅ OH)	mg/l	IS 3025 (Part 43) : 1992	0.001	0.002	BDL (DL - 0.001)
18	Sulphate (as SO ₄)	mg/l	IS 3025 (Part 24) : 1986	200	400	11.52
19	Sulphide (as H ₂ S)	mg/l	IS 3025 (Part 29) : 1986	0.05	No relaxation	BDL (DL - 0.03)
20	Taste	-	IS 3025 (Part 8) : 1984	Agreeable	Agreeable	Agreeable
21	Total dissolved solids	mg/l	IS 3025 (Part 16) : 1984	500	2000	330
22	Turbidity	NTU	IS 3025 (Part 10) : 1984	1	5	0.3
23	Total hardness (as CaCO ₃)	mg/l	IS 3025 (Part 21) : 2009	200	600	176.84
24	Mineral Oil	mg/l	ANqr RES-40	0.5	No relaxation	BDL (DL - 0.001)
II Chemical Testing 2. Residues In Water						
II Chemical Testing 2. Residues In Water						
25	Arsenic (as As)	mg/l	IS 3025 (Part 37) : 1988	0.01	No relaxation	BDL (DL - 0.01)
26	Aluminium (as Al)	mg/l	IS 3025 (Part 2) : 2019	0.03	0.2	BDL (DL - 0.01)
27	Barium (as Ba)	mg/l	IS 3025 (Part 2) : 2019	0.7	No relaxation	BDL (DL - 0.01)
28	Boron (as B)	mg/l	IS 3025 (Part 2) : 2019	0.5	2.4	BDL (DL - 0.1)
29	Copper (as Cu)	mg/l	IS 3025 (Part 2) : 2019	0.05	1.5	BDL (DL - 0.03)
30	Cadmium (as Cd)	mg/l	IS 3025 (Part 2) : 2019	0.003	No relaxation	BDL (DL - 0.001)
31	Iron (as Fe)	mg/l	IS 3025 (Part 2) : 2019	1.0	No relaxation	BDL (DL - 0.01)
32	Lead (as Pb)	mg/l	IS 3025 (Part 2) : 2019	0.01	No relaxation	BDL (DL - 0.001)
33	Manganese (as Mn)	mg/l	IS 3025 (Part 2) : 2019	0.1	0.3	BDL (DL - 0.05)
34	Mercury (as Hg)	mg/l	IS 3025 (Part 48) : 1994	0.001	No relaxation	BDL (DL - 0.0005)
35	Molybdenum (as Mo)	mg/l	IS 3025 (Part 2) : 2019	0.07	No relaxation	BDL (DL - 0.01)
36	Nickel (as Ni)	mg/l	IS 3025 (Part 2) : 2019	0.02	No relaxation	BDL (DL - 0.01)
37	Selenium (as Se)	mg/l	IS 3025 (Part 56) : 2003	0.01	No relaxation	BDL (DL - 0.001)
38	Silver (as Ag)	mg/l	IS 13428 : 2005	0.1	No relaxation	BDL (DL - 0.001)
39	Total Chromium (as Cr)	mg/l	IS 3025 (Part 2) : 2019	0.05	No relaxation	BDL (DL - 0.03)
40	Zinc (as Zn)	mg/l	IS 3025 (Part 2) : 2019	5	15	BDL (DL - 0.1)



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S.N.	Test Parameter	Measurement Unit	Test Method	Requirement as per IS 10500 : 2012 (Drinking Water Specifications) Including Amendment No. 2		Test Result
				Acceptable Limit	Permissible Limit #	
11	Chemical Testing 2. Residues In Water					
41	Polychlorinated biphenyls					
	2,2',5-trichlorobiphenyl	µg/l	Anqr RES - 31	0.5	No relaxation	BDL (DL - 0.03)
	2,4,4'-trichlorobiphenyl	µg/l	Anqr RES - 31	0.5	No relaxation	BDL (DL - 0.03)
	2,2',5,5'-tetrachlorobiphenyl	µg/l	Anqr RES - 31	0.5	No relaxation	BDL (DL - 0.03)
	2,2',4,5,5'-pentachlorobiphenyl	µg/l	Anqr RES - 31	0.5	No relaxation	BDL (DL - 0.03)
	2,2',3,4,4',5'-hexachlorobiphenyl	µg/l	Anqr RES - 31	0.5	No relaxation	BDL (DL - 0.03)
	2,2',4,4',5,5'-hexachlorobiphenyl	µg/l	Anqr RES - 31	0.5	No relaxation	BDL (DL - 0.03)
	2,2',3,4,4',5,5'-heptachlorobiphenyl	µg/l	Anqr RES - 31	0.5	No relaxation	BDL (DL - 0.03)
42	Polynuclear aromatic hydrocarbons					
	Naphthalene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Acenaphthylene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Acenaphthene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Fluorene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Anthracene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Phenanthrene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Fluoranthene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Pyrene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Benzo(a)anthracene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Chrysene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Benzo(a)pyrene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Benzo(b)fluoranthene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Benzo(k)fluoranthene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Indeno(1,2,3-cd)pyrene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Dibenzo(a,h)anthracene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Benzo(ghi)perylene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
43	Trihalomethanes					
i	Bromoform	mg/l	APHA 6232 23 rd Edition	0.1	No relaxation	BDL (DL -0.05)
ii	Dibromochloromethane	mg/l		0.1	No relaxation	BDL (DL -0.05)
iii	Bromodichloromethane	mg/l		0.06	No relaxation	BDL (DL -0.05)
iv	Chloroform	mg/l		0.2	No relaxation	BDL (DL -0.05)
44	Pesticide Residues Organochlorine					
i	Alpha-HCH	µg/l	ANqr RES-28	0.01	No relaxation	BDL (DL - 0.01)
ii	Beta HCH	µg/l	ANqr RES-28	0.04	No relaxation	BDL (DL - 0.03)
iii	Gamma - HCH (Lindane)	µg/l	ANqr RES-28	2	No relaxation	BDL (DL - 0.03)
iv	Delta- HCH	µg/l	ANqr RES-28	0.04	No relaxation	BDL (DL - 0.03)
v	Alachlor	µg/l	ANqr RES-29	20	No relaxation	BDL (DL - 0.03)
vi	Aldrin	µg/l	ANqr RES-28	0.03	No relaxation	BDL (DL - 0.03)
vii	Dieldrin	µg/l	ANqr RES-28	0.03	No relaxation	BDL (DL - 0.03)
viii	Butachlor	µg/l	ANqr RES-29	125	No relaxation	BDL (DL - 0.03)
ix	p,p'-DDE	µg/l	ANqr RES-28	1	No relaxation	BDL (DL - 0.03)
x	o,p'-DDE	µg/l	ANqr RES-28	1	No relaxation	BDL (DL - 0.03)
xi	p,p'-DDD	µg/l	ANqr RES-28	1	No relaxation	BDL (DL - 0.03)
xii	o,p'-DDD	µg/l	ANqr RES-28	1	No relaxation	BDL (DL - 0.03)
xiii	o,p'- DDT	µg/l	ANqr RES-28	1	No relaxation	BDL (DL - 0.03)
xiv	p,p'- DDT	µg/l	ANqr RES-28	1	No relaxation	BDL (DL - 0.03)
xv	Endosulphan					
	Alpha-Endosulphan	µg/l	ANqr RES-28	0.4	No relaxation	BDL (DL - 0.03)
	Beta-Endosulphan					
	Endosulphan sulphate					

NOTES: ● Please see watermark "Original Test Report" to confirm the authenticity of this report. ● Results shall be referred to tested sample(s) and applicable to tested parameters only. ● Test report shall not be reproduced except in full without prior written approval of Anacon Labs. ● Liability of Anacon Labs is limited to invoiced amount only. ● Non-perishable and perishable sample(s) shall be disposed off after 30 days and 15 days respectively from the date of issue of Test Report, unless specified otherwise. ● #Permissible limit in absence of an alternate source for drinking water. ● 'mg/l' is equivalent to 'ppm'. ● 'µg/l' is equivalent to 'ppb'. ● BDL - Below detection limit. ● DL - DL Indicates detection limit of instrument/method and shall be considered as 'absent'. ● Result for test no. 11 is not relevant. ● ANqr RES-28, 29, 30, 31 & 40 : Inhouse validated method.

REMARKS: As requested by the client, sample was tested for above parameters only. Sample complies with IS:10500:2012, for tests conducted, indicating that it is fit for drinking purpose with respect to tested parameters.



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Report on Soil Analysis, Kudag
Date of Sampling:-21/05/2021
 Sample Location: (Old Kudag/Mining Area)

TEST RESULTS

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S.N.	Test Parameter	Measurement Unit	Test Method	Test Result
1	Infiltration rate	mm/hr	Lab/SOP	17.24
2	Bulk density	g/cm ³	Lab/SOP	1.539
3	Water holding capacity	%	Method Manual, Soil testing in India (Department of agriculture & corporation, Govt of India)	24.73
4	Particle size distribution			
	Sand	%	Method Manual, Soil testing in India (Department of agriculture & corporation, Govt of India)	40.15
	Silt	%	Method Manual, Soil testing in India (Department of agriculture & corporation, Govt of India)	26.17
	Clay	%	Method Manual, Soil testing in India (Department of agriculture & corporation, Govt of India)	33.68
5	Texture	-	Method Manual, Soil testing in India (Department of agriculture & corporation, Govt of India)	Clay Loam
6	pH (1:2.5 Aq. Extract) at 25°C	-	Method Manual, Soil testing in India (Department of agriculture & corporation, Govt of India)	7.18 at 25°C
7	Electrical Conductivity (1:2.5 Aq. Extract)	µs/cm	Method Manual, Soil testing in India (Department of agriculture & corporation, Govt of India)	352.96
8	Water soluble Calcium (as Ca)	mg/Kg	Method Manual, Soil testing in India (Department of agriculture & corporation, Govt of India)	464.71
9	Water soluble Magnesium (as Mg)	mg/Kg	Method Manual, Soil testing in India (Department of agriculture & corporation, Govt of India)	121.94
10	Water soluble Sodium (as Na)	mg/Kg	Method Manual, Soil testing in India (Department of agriculture & corporation, Govt of India)	163.82
11	Water soluble Potassium (as K)	mg/Kg	Method Manual, Soil testing in India (Department of agriculture & corporation, Govt of India)	27.96
12	Water soluble Chloride (as Cl)	mg/Kg	Method Manual, Soil testing in India (Department of agriculture & corporation, Govt of India)	381.53
13	Water soluble Sulphate (as SO ₄)	mg/Kg	Method Manual, Soil testing in India (Department of agriculture & corporation, Govt of India)	146.76

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S.N.	Test Parameter	Measurement Unit	Test Method	Test Result
14	Exchangeable Sodium (as Na)	mg/Kg	Method Manual, Soil testing in India (Department of agriculture & corporation, Govt of India)	54.19
15	Exchangeable Potassium (as K)	mg/Kg	Method Manual, Soil testing in India (Department of agriculture & corporation, Govt of India)	17.24
16	Exchangeable Calcium (as Ca)	mg/Kg	Method Manual, Soil testing in India (Department of agriculture & corporation, Govt of India)	246.82
17	Exchangeable Magnesium (as Mg)	mg/Kg	Method Manual, Soil testing in India (Department of agriculture & corporation, Govt of India)	51.63
18	Sodium adsorption ratio	-	By Calculation	10.52
19	Total Organic matter	%	Method Manual, Soil testing in India (Department of agriculture & corporation, Govt of India)	0.92
20	Total Organic Carbon	%	Method Manual, Soil testing in India (Department of agriculture & corporation, Govt of India)	0.42
21	Available Nitrogen (as N)	Kg/hect	Method Manual, Soil testing in India (Department of agriculture & corporation, Govt of India)	121.94
22	Available Phosphorous (as P)	Kg/hect	Method Manual, Soil testing in India (Department of agriculture & corporation, Govt of India)	11.58
23	Available Potassium (as K)	Kg/hect	Method Manual, Soil testing in India (Department of agriculture & corporation, Govt of India)	472.81
24	CEC	meq/100g	Method Manual, Soil testing in India (Department of agriculture & corporation, Govt of India)	11
25	Arsenic (As)	mg/Kg	Method Manual, Soil testing in India (Department of agriculture & corporation, Govt of India)	Absent
26	Boron (B)	mg/Kg	Method Manual, Soil testing in India (Department of agriculture & corporation, Govt of India)	0.21
27	Cadmium (Cd)	mg/Kg	Method Manual, Soil testing in India (Department of agriculture & corporation, Govt of India)	Absent
28	Chromium (Cr)	mg/Kg	Method Manual, Soil testing in India (Department of agriculture & corporation, Govt of India)	Absent
29	Copper (Cu)	mg/Kg	Method Manual, Soil testing in India (Department of agriculture & corporation, Govt of India)	3.16
30	Lead (Pb)	mg/Kg	Method Manual, Soil testing in India (Department of agriculture & corporation, Govt of India)	Absent
31	Nickel (Ni)	mg/Kg	Method Manual, Soil testing in India (Department of agriculture & corporation, Govt of India)	Absent
32	Cobalt (Co)	mg/Kg	Method Manual, Soil testing in India (Department of agriculture & corporation, Govt of India)	0.17
33	Iron (Fe)	mg/Kg	Method Manual, Soil testing in India (Department of agriculture & corporation, Govt of India)	9.26
34	Manganese (Mn)	mg/Kg	Method Manual, Soil testing in India (Department of agriculture & corporation, Govt of India)	21.43
35	Zinc (Zn)	mg/Kg	Method Manual, Soil testing in India (Department of agriculture & corporation, Govt of India)	0.31
36	Selenium (Se)	mg/Kg	Method Manual, Soil testing in India (Department of agriculture & corporation, Govt of India)	Absent

NOTES: ● Please see watermark 'Original Test Report' to confirm the authenticity of this report. ● Results shall be referred to tested sample(s) and applicable to tested parameters only. ● Test report shall not be reproduced except in full without prior written approval of Anacon Labs. ● Liability of Anacon Labs is limited to invoiced amount only. ● Non-perishable and perishable sample(s) shall be disposed off after 30 days and 15 days respectively from the date of issue of Test Report, unless specified otherwise. ● 'g/100 g' is equivalent to '%w/w'. ● 'mg/kg' is equivalent to 'ppm'. ● ND indicates not detectable.

Remarks: As requested by the client, sample was tested for above parameters only.



Hindalco Industries Limited
Kudag Mining Environmental Status
Report for April-2021 to June-2021

Details of
Salient
Features

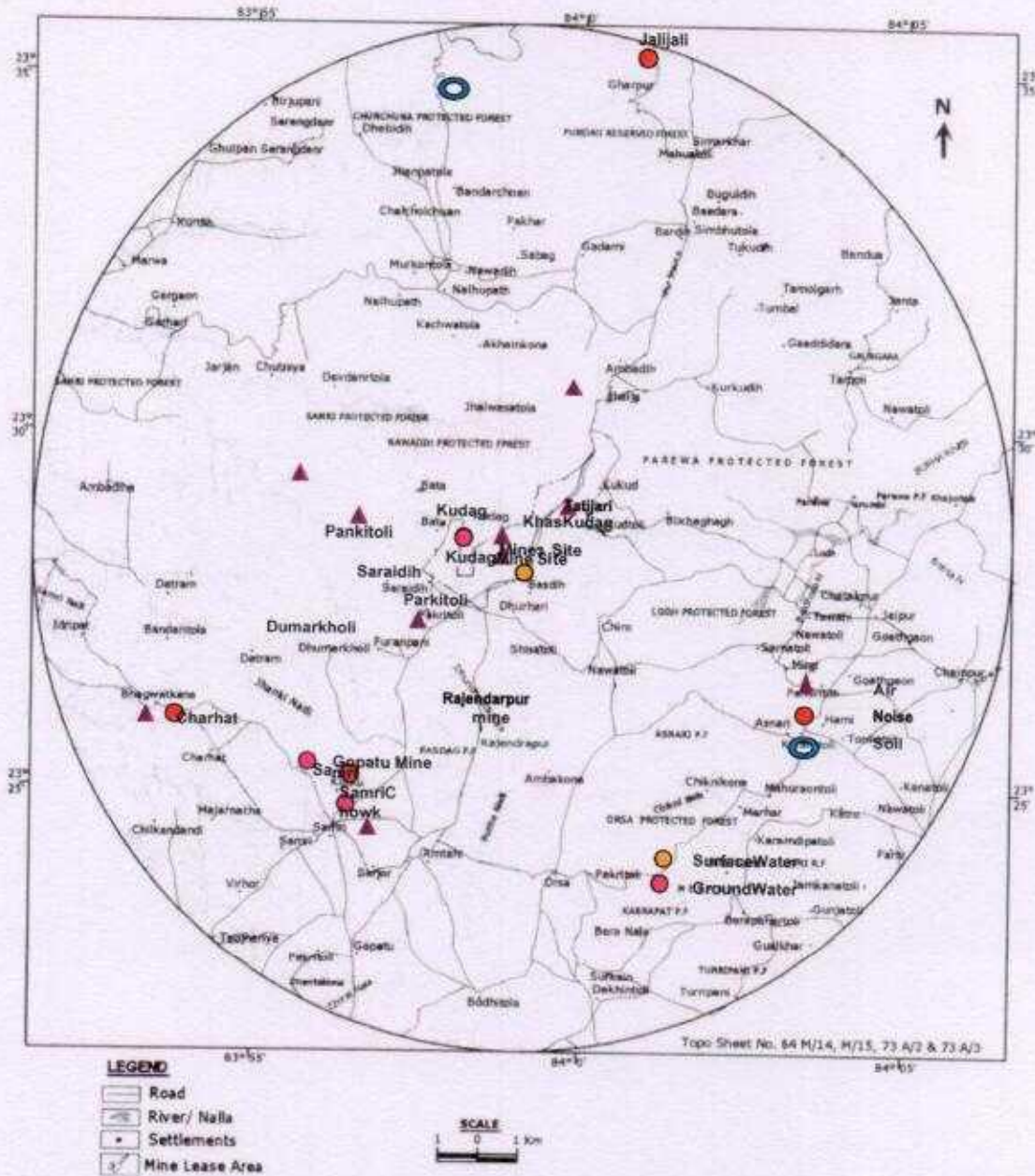


Fig 5: Sampling Locations for Water

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