

EC compliance report: Period of compliance – April 2024 to September 2024.


Environmental Clearance No.: SEIAA/GUJ/EC/3(a)/1609/2023 Dated: 13th Dec 2023


Name of the Project: Environmental Clearance to M/S. Birla Copper Asoj Pvt Ltd for setting up of manufacturing plant of metallurgical Industries at survey no. 21, village Asoj, Vadodara-Halol Highway, Taluka Waghodia, Vadodara, Gujarat, India 391510 in Category 3(A) of schedule annexed with EIA Notification dated 14/09/2006


List of the Products

S. No	Name of Products	CAS No.	Quantity	End Use of Products
1	Copper Rod	7440-50-8	19000	General applications within the electrical equipment
2	ABC (annealed bare conductor)	7440-50-8	5000	
Total			24000	

EC Conditions:

S. No	EC Condition	Compliance
A1	Specific Condition	
1	PP shall provide total green belt area of 33.84 % as per their submission.	33% of the greenbelt area i.e. 21014 sqm is already provided in the plant premises in which approximately 1500 nos. of trees have already been planted. Additional 1000 Nos of trees has been planted in the plant premises. Below image for the same. 
2	Proponent shall obtain Fire permission from competent authority.	As on date the Fire permission is not applicable to Hazardous Factories covered under the Factories Act, 1948 vide notification No. GH/v/68 OF 2021/AGN-102021-100-L1 dated 08 th July, 2021.
3	PP shall take safety measures for workers against heat shocks, burns, flashing of fire and handling of heavy equipment and heavy items of steel etc.	Noted & complied
4	PP shall comply with Emergency measures and preparedness action for any accident.	Noted & complied
5	PP shall prepare on site emergency plan with relevant details.	Onsite emergency plan has been prepared and implemented by the unit.
6	All the issues raised during public hearing and commitments made by the Project proponent shall be complied in letter and spirit.	Not applicable
7	The National Ambient Air Quality Emission Standards issued by the Ministry vide G. S. R.No. 826 (E) dated 16th 2009 shall be complied with.	Noted & complied. Copy of monitoring report is attached as Annexure 1
8	Unit shall have to adhere to the prevailing area specific policies of GPCB with respect to the discharge of pollutants and shall carry out the project development in accordance & consistence with the same.	Noted and shall be complied
9	The project proponent must strictly adhere to the stipulations made by the Gujarat Pollution Control Board, State Government and/or any other statutory authority.	Noted and shall be complied
10	All measures shall be taken to avoid ground water and soil contamination within premises.	Noted and shall be complied. There is no discharge of sewage or effluent on the ground.
11	PP shall adopt renewable energy like installation of solar panel or solar light etc. for proposed project.	Solar rooftop of 0.985 MW capacity is installed by the unit.
12	PP shall install secondary fume extraction at induction furnace area, as per details submitted by PP.	Noted and complied
13	Unit shall install CEMS [Continuous Emission Monitoring System] in line to CPCB directions to all SPCB vide letter no. B- 29016/04/06PCI-1/5401 dated 05/02/2014 for effluent discharge and air emission as per	CEMS for furnace stack has been installed & started working. Connectivity to GPCB/CPCB is under process.

S. No	EC Condition					Compliance		
	pollutants discharge/emission from respective project and an arrangement shall also be done for reflecting the online monitoring results on the company's server, which can be assessable by the GPCB/CPCB on real time basis. [For Small/Large/Medium (Red Category) & Whichever (Air emission & Effluent discharge) is applicable].							
14	Total water requirement for the project shall not exceed 328.5 KLD. Unit shall reuse 43.5 KLD of treated effluent within premises. Hence, fresh water requirement shall not exceed 285 KLD and it shall be met through borewell only. Prior permission from concerned authority shall be obtained for procurement of water.					Noted and complied. CGWA Permission is obtained for procurement of water.		
15	The industrial effluent generation from the project shall not exceed 43.5 KLD.					Noted and complied		
16	Management of Industrial effluent shall be as under:							
	37 KLD of effluent generated from RO reject shall be re-used for gardening purposes within premises only after conforming to the prescribed limit by GPCB.					Noted and complied. The analysis result of RO reject water is attached as Annexure 1		
17	Domestic wastewater generation shall not exceed 6.5 KL/day for proposed project and it shall be treated in STP. It shall not be disposed off into soak pit. Treated sewage shall be utilized for gardening and plantation purpose within premises after achieving on-land discharge norms prescribed by the GPCB.					Noted and complied. The analysis result of STP treated water is attached as Annexure 1		
18	During monsoon season when treated sewage may not be required for the plantation/Gardening /Greenbelt purpose, it shall be stored within premises. There shall be no discharge of wastewater outside the premises in any case					Noted and complied		
19	Unit shall provide buffer water storage tank of adequate capacity for storage of treated wastewater during rainy days					Noted and complied		
20	Unit shall provide STP and ETP with adequate capacity.					To treat the domestic waste water of 6.5 KLD, adequate capacity of STP 26 KLD is installed. The water requirement for the proposed project is only in process and cooling tower, where we use RO treated and Borewell water. RO reject water and STP treated water will be used for gardening purposes within premises only. The quality of RO reject water is well within the limit to use in the gardening purpose.		
21	The unit shall provide metering facility at the inlet and outlet of ETP and maintain records for the same.					Noted & shall be complied as at present unit does not have ETP.		
22	Proper logbooks of ETP; reuse/ recycle of treated/ untreated effluent; chemical consumption in effluent treatment; quantity & quality of treated effluent; power consumption etc. shall be maintained and shall be furnished to the GPCB from time to time.					Noted & shall be complied as at present unit does not have ETP.		
23	Unit shall not exceed fuel consumption for Shaft furnace and D G Set as mentioned below.					The fuel consumption for shaft furnace and DG set is well within the permissible limit as mentioned below		
	Sr. No.	Sources of emission with capacity	Stack height (meter)	Type of fuel	Quantity of fuel	Type of emission: Air pollutants	Air pollution control measures (APCM)	Remarks
	1	Shaft furnace – 100 MT stacking capacity	32	Natural gas	1458 m3/hr	PM	Adequate stack height. Natural gas is used as a fuel.	
	2	500 DG set KVA	11	Diesel	100 Irts/hr	PM,SOx,NOx	DG set is used as a power backup only.	

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24	PP shall use approved fuels only as fuel in Shaft furnace and D G Set.	Noted and complied Approved fuels used by Unit Shaft Furnace- Natural Gas DG Set-HSD
25	Unit shall provide adequate APCM with flue gas generation sources to achieve the norms prescribed by GPCB.	Noted and complied The monitoring report of stack analysis results are attached as Annexure 1
26	There shall be no process gas emission.	Noted and complied. There is no process gas emission from the plant premises.
27	The fugitive emission in the work zone environment shall be monitored. The emission shall conform to the standards prescribed by the concerned authorities from time to time (e.g. Directors of Industrial Safety & Health). Following indicative guidelines shall also be followed to reduce the fugitive emission.	Noted and complied. Monitoring results are attached as Annexure 1
	<ul style="list-style-type: none"> Internal roads shall be either concreted or asphalted or paved properly to reduce the fugitive emission during vehicular movement. 	Noted and complied
	<ul style="list-style-type: none"> Air borne dust shall be controlled with water sprinklers at suitable locations in the plant. 	Noted and complied
	<ul style="list-style-type: none"> A green belt shall be developed all around the plant boundary and also along the roads to mitigate fugitive & transport dust emission. 	Peripheral greenbelt has been developed within the plant premises. 
28	Regular monitoring of Volatile Organic Compounds (VOCs) shall be carried out in the work zone area and ambient air.	Not applicable as there is no use of solvent in the process.
29	Regular monitoring of ground level concentration of PM10, PM2.5, SO2, NOx and VOCs shall be carried out in the impact zone and its records shall be maintained. Ambient air quality levels shall not exceed the standards stipulated by the GPCB. If at any stage these levels are found to exceed the prescribed limits, necessary additional control measures shall be taken immediately. The location of the stations and frequency of monitoring shall be decided in consultation with the GPCB.	Noted and complied. Monitoring results are attached as Annexure 1 .
A4	SOLID/HAZARDOUS WASTE:	
30	All the hazardous/solid waste management shall be taken care as mentioned below.	Noted and complied

Sr. No.	Type/Name of Hazardous waste	Specific Source of generation (Name of the Activity, Product etc.)	Category and Schedule as per HW Rules.	Quantity	Management of HW
1	Used Spent oil	Process	5.1 Schedule 1	6.0	Generation, Collection, Storage, Transportation and Disposal by selling to registered/authorized refiner having valid CCA of GPCB & permission under HWM Rule-2016 by use of GPS enable vehicle and XGN generated manifest.
	Oil contaminated cotton & Cloth waste	Used from operation & maintenance	5.2 Schedule 1	6.00	Generation, Collection, Storage, Transportation and Disposal to authorized CHWIF for coprocessing/incineration having valid CCA of GPCB & permission under HWI4 Rule-2016 by use of

S. No	EC Condition				Compliance	
						GPS enable vehicle and XGN generated manifest.
3	Empty Containers & barrels	Lubricating grease & Oil, Cleaning Oil	33.1 Schedule1	10.00		Generation, Collection Storage, Transportation and Disposal by selling to registered/authorized re-cycler having valid CCA of GPCB & permission under HWM Rule-2016 by use of GPS enable vehicle and xGN generated manifest.
4	Emulsion	Process	5.2 schedule1	200.00		Generation, Collection Storage, Transportation and Disposal by selling to registered/authorized re-cycler having valid CCA of GPCB & permission under HWM Rule-2016 by use of GPS enable vehicle and xGN generated manifest
5	Waste Graphite Solution	Process	B2010	75.00		Generation, Collection Storage, Transportation and Disposal by selling to registered/authorized re-cycler having valid CCA of GPCB & permission under HWM Rule-2016 by use of GPS enable vehicle and xGN generated manifest
6	Used Resins	Process	35.2	1.00		Generation, Collection, Storage, Transportation and Disposal to authorized CHWIF for coprocessing/incineration having valid CCA of GPCB & permission under HWI4 Rule-2016 by use of GPS enable vehicle and XGN generated manifest
7	Copper Oxide Mill Scale	Process	3 Schedule-IV	325.00		Generation, Collection, Storage, Transportation and Disposal to registered re-cycler having valid CCA of GPCB & permission under HWM Rule-2016 by use of GPS enable vehicle and XGN generated manifest.
8	Copper reverts cakes and Residue	Process	4 Schedule I	3.00		Generation, Collection, Storage, Transportation and Disposal to registered re-cycler having valid CCA of GPCB & permission under HWM Rule-2016 by use of GPS enable vehicle and XGN generated manifest
9	Slag From Copper Dross	Furnace	2 Schedule -1	115.00		Generation, Collection, Storage, Transportation and Disposal to registered re-cycler having valid CCA of GPCB & permission under HWM Rule-2016 by use of GPS enable vehicle and XGN generated manifest
10	Used membrane/filter cloth and bags	Process	Z-Z37	0.40		Generation, Collection, Storage, Transportation and Disposal to authorized CHWIF having valid CCA of GPCB by use of GPS enable vehicle and XGN generated manifest.
11	Used insulation	Process	X-X02	3.80		Generation, Collection, Storage, Transportation and Disposal to authorized CHWIF having valid CCA of GPCB by use of GPS enable vehicle and XGN generated manifest.



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31	Authorized end-users shall have permissions from the concerned authorities under the Rule 9 of the Hazardous and Other Wastes (Management and Transboundary Movement) Rules 2016. (if applicable)	Noted and complied. <i>Copy of Rule 9 permission of end user is attached as Annexure 2</i>
32	Unit shall explore the possibilities for environment friendly methods like co-processing of hazardous waste for disposal of incinerable & land fillable wastes before sending to CHWIF & TSDF site respectively. (if applicable)	Noted and complied
33	The project proponent has to obtain membership of TSDF site & CHWIF before obtaining CTO of GPCB. (if applicable)	Noted and complied The copy of TSDF and CHWIF is attached as Annexure 3 and Copy of CTO is attached as Annexure 4
34	Entire quantity of process slag generated from manufacturing plant shall be either used for land filling or sold to actual end users and record shall be maintained.	Not Applicable as there is no generation of Process slag.
A5	A.5 OTHER:	
35	The project proponent shall carry out the activities of amount of Rs. 3.5 Crores as mentioned above (Solar street lights for self-sustaining Green technology at Paldi, Abhrampura, Panchdevla, Waste Management Service at Asoj, Paldi, Sanitation (Toilet unit) for Individual and Public at Hansapura, Pratappura, Khandiwada, Bodidra, Abhrampura, Ambatalav, Drainage line/Water connection line at Asoj, Adiran, Khandiwada, Sinhapura, Rooftop rain water harvesting/septic tank at Adiran, Tree Plantation/Kitchen garden/Medicine garden/Flower pots at Panchdevla, Garden development with lawn cleaning and providing playground equipment at Asoj, Sarnej and Khandivala, Rooftop Solar panel for Anganwadi, Primary schools and health center at Asoj, Adiran, Sinhapura, Water tank (50,000 litres) at Paldi, Bio gas plant at Hansapura, Drilling and providing pipe for Bore well of diameter "8" at Bodidra, Sinhapura, Supply and Installation of Pavor blocks at Abhrampura, Adiran, Khandiwada, Sinhapura, Drinking water facility RO water purifier/filter at School/Anganwadi at Hansapura, Shankarpura, Sinhapura Abhrampura, Khandiwada, Uniform/Textbooks/ Sports uniform/Toys & Posters/Sports equipment/stationary at Pratappura, Panchdevla, Khandiwada, Bodidra, Paldi, Abhrampura, Adiran, Ambatalav, Sinhapura, Reconstruction of Panchayat building/Anganwadi/School/PHC & Community hall at Asoj, Hansapura, Pratappura, Bodidra, Abrahampura, Sinhapura, Shankarpura, Paldi, PanchdevIa, Adiran, Ambatalav, Providing computers/Printer for Computer lab at Asoj, Pratappura, Shankarpura, Paldi, Panchdevla, Khandiwada, Sinhapura, Hansapura, Smart class/ Projector/ Mic system/CCTV Camera at Asoj, Panchdevla, Bodidra, Shed for MDM at Bod Asoj, Entry gate of Village at Hansapura, Providing Sports equipment in school at Hansapura, Paldi, Ambatalav idra, Khandiwada, Ambatalav, Tables/Chairs/Cupboard/Benches/Desk/Mats/Utensils/ Fan at Asoj, Pratappura, Bodidra, Hansapura, Adiran, Setting of Library with books at Asoj, Paldi, Gymnasium at Asoj, Providing ambulance at PHC Asoj, Change/Reconstruction of compound wall at Pratappura, Bodidra, Paldi, Sinhapura, Adiran, RCC road at Adiran, Sinhapura, Conducting Health check-up camps at Adiran, Sinhapura, One day picnic for school children at Asoj and Colour paint in Anganwadi/School/PHC/Panchay at Ambatalav, Khandiwada) proposed under CER and it shall be part of the Environment Management Plan (EMP) as per the	Noted and will be complied. Environmental clearance has been received on 13 th December 2023 and unit has started interacting with local villager to understand the requirement of CER. The activities for CER shall be started at the earliest by the unit. Activities has been finalized & will be started by December 2024.

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	MoEF&CC's OM no. F. No. 22-65/2017-IA.III dated 30.09.2020. This shall be monitored and the monitoring report shall be submitted to the regional office of MoEF&CC as a part of half-yearly compliance report and to the District Collector. The monitoring report shall be posted on the website of the project proponent.	
36	As proposed, at least Rs. 3 lakhs shall be allocated for the conservation plan Schedule- I species. (MoEF&CC).	The conservation plan has been submitted to PCCF for approval. Inward copy of the same is attached as Annexure 5 .
37	All the recommendations, mitigation measures, environmental protection measures and safeguards proposed in the EIA report of the project prepared by M/s. Kadam Environment Consultants and submitted by the project proponent and commitments made during presentation before SEAC and proposed in the EIA report shall be strictly adhered to in letter and spirit.	Noted and complied
B	GENERAL- CONDITIONS:	
B1	CONSTRUCTION PHASE	
38	Water demand during construction shall be reduced by use of curing agents, super plasticizers and other best construction practices	Not Applicable as project is under operation phase and EC was received under regularization
39	Project proponent shall ensure that surrounding environment shall not be affected due to construction activity Construction materials shall be covered during transportation and regular water sprinkling shall be done in vulnerable areas for controlling fugitive emission.	Not Applicable as project is under operation phase and EC was received under regularization
40	All required sanitary and hygienic measures shall be provided before starting the construction activities and to be maintained throughout the construction phase.	Not Applicable as project is under operation phase and EC was received under regularization.
41	First Aid Box shall be made readily available in adequate quantity at all the times.	Not Applicable as project is under operation phase and EC was received under regularization.
42	The project proponent shall strictly comply with the building and other Construction Workers' (Regulation of Employment & Conditions of Service) Act 1996 and Gujarat rules made there under and their subsequent amendments. Local bye-laws of concern authority shall be complied in letter and spirit	Not Applicable as project is under operation phase and EC was received under regularization.
43	Ambient noise levels shall conform to residential standards both during day and night. Incremental pollution load on the ambient air and noise quality shall be closely monitored during construction phase.	Not Applicable as project is under operation phase and EC was received under regularization
44	Use of Diesel Generator (DG) sets during construction phase shall be strictly equipped with acoustic enclosure and shall conform to the EPA Rules for air and noise emission standards.	Not Applicable as project is under operation phase and EC was received under regularization
45	Safe disposal of waste water and municipal solid wastes generated during the construction phase shall be ensured	Not Applicable as project is under operation phase and EC was received under regularization
46	All topsoil excavated during construction activity shall be used in horticultural / landscape development within the project site.	Not Applicable as project is under operation phase and EC was received under regularization
47	Excavated earth to be generated during the construction phase shall be utilized within the premises to the maximum extent possible and balance quantity of excavated earth shall be disposed off with the approval of the competent authority after taking the necessary precautions for general safety and health aspects. Disposal of the excavated earth during construction phase shall not create adverse effect on neighbouring communities.	Not Applicable as project is under operation phase and EC was received under regularization
48	Project proponent shall ensure use of eco-friendly building materials including fly ash bricks, fly ash paver blocks, Ready Mix Concrete [RMC] and lead free paints in the project.	Not Applicable as project is under operation phase and EC was received under regularization
49	Fly ash shall be used in construction wherever applicable as per provisions of Fly Ash Notification under the E.P. Act, 1986 and its subsequent amendments from time to time.	Not Applicable as project is under operation phase and EC was received under regularization
50	"Wind - breaker of appropriate height i.e. 1/3rd of the building height and maximum up to 10 meters shall be provided. Individual building within the project site shall also be provided with barricades.	Not Applicable as project is under operation phase and EC was received under regularization

S. No	EC Condition	Compliance
51	'No uncovered vehicles carrying construction material and waste shall be permitted.'	Not Applicable as project is under operation phase and EC was received under regularization
52	"No loose soil or sand or construction & demolition waste or any other construction material that cause dust shall be left uncovered. Uniform piling and proper storage of sand to avoid fugitive emissions shall be ensured.	Not Applicable as project is under operation phase and EC was received under regularization
53	Roads leading to or at construction site must be paved and blacktopped (i.e. - metallic roads)	Not Applicable as project is under operation phase and EC was received under regularization
54	No excavation of soil shall be carried out without adequate dust mitigation measures in place.	Not Applicable as project is under operation phase and EC was received under regularization
55	Dust mitigation measure shall be displayed prominently at the construction site for easy public viewing.	Not Applicable as project is under operation phase and EC was received under regularization
56	Grinding and cutting of building materials in open area shall be prohibited.	Not Applicable as project is under operation phase and EC was received under regularization
57	Construction material and waste should be stored only within earmarked area and road side storage of construction material and waste shall be prohibited.	Not Applicable as project is under operation phase and EC was received under regularization
58	Construction and demolition waste processing and disposal site shall be identified and required dust mitigation measures be notified at the site. (If applicable)	Not Applicable as project is under operation phase and EC was received under regularization
B2	OPERATION PHASE:	
B2.1	WATER:	
59	The water meter shall be installed, and records of daily and monthly water consumption shall be maintained.	Noted and complied. Water meters are provided in both the borewells.
60	All efforts shall be made to optimize water consumption by exploring Best Available Technology (BAT). The unit shall continuously strive to reduce, recycle and reuse the treated effluent.	New initiatives will be taken for reduce, reuse and recycle.
B2.2	AIR	
61	In case of use of spray dryer, the unit shall provide the adequate & efficient APCMS with spray dryer so that there should not be any adverse impact on human health & environment. Unit shall carry out third party monitoring of the proposed Spray dryer & it's APCM through the credible institutes and study report for impacts on Environment and Human Health shall be submitted to GPCB every year along with half yearly compliance report.	Not applicable as there is no use of spray dryer within plant premises
62	Acoustic enclosure shall be provided to the DG sets (If applicable) to mitigate the noise pollution and shall conform to the EPA Rules for air and noise emission standards.	Inbuilt acoustic enclosure is provided in DG Set.
63	Stack/Vents (Whichever is applicable) of adequate height shall be provided as per the prevailing norms for emission/Process gas emission.	Noted and complied. The stack analysis report is attached as Annexure 1
64	Flue gas emission & Process gas emission (If any) shall conform to the standards prescribe GPCB/CPCB/MoEF&CC. At no time, emission level should go beyond the stipulated standards.	Noted and complied. The stack analysis report is attached as Annexure 1
65	All the reactors / vessels used in the manufacturing process shall be closed to reduce the fugitive emissions.	Not applicable as there is no use of reactor/vessel in the manufacturing process
	B.2.3 HAZARDOUS/SOLID WASTE:	
66	The company shall strictly comply with the rules and regulations with regards to handling and disposal of Hazardous waste in accordance with the Hazardous and Other Wastes (management and Transboundary Movement) Rules 2016, ds may be amended from time to time. Authorization of the GPCB shall be obtained for collection / treatment / storage / disposal of hazardous wastes.	Noted and complied. The copy of TSDF and CHWIF is attached as Annexure 3
67	Hazardous wastes shall be dried, packed, and stored in separate designated hazardous waste storage facility with pucca bottom and leachate collection facility, before its disposal.	Noted and complied. The copy of TSDF and CHWIF is attached as Annexure 3
68	The unit shall obtain necessary permission from the nearby TSDF site and CHWIF. (Whichever is applicable)	Noted and complied.


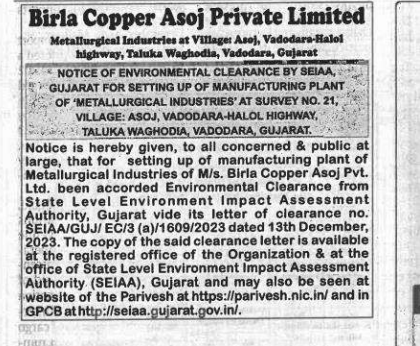
S. No	EC Condition	Compliance
		The copy of TSDF and CHWIF is attached as Annexure 3 and Copy of CTO is attached as Annexure 4
69	Trucks/Tankers used for transportation of hazardous waste shall be in accordance with the provisions under the Motor Vehicle Act, 1988, and rules made there under.	Noted and complied
70	The design of the Trucks/tankers shall be such that there is no spillage during transportation	Noted and complied
71	All possible efforts shall be made for Co-Processing of the Hazardous waste prior to disposal into TSDF/CHWIF.	Noted and complied
72	Management of fly ash (If any) shall be as per the Fly ash Notification 2009 & its amendment time to time and it shall be ensured that there is 100% utilization of fly ash to be generated from the unit.	Not applicable as there is no generation of fly ash from the process
B 2.4	Safety	
73	Requisite On-site and Off-site Disaster Management Plans have to be prepared and implemented.	Noted and complied. On-site emergency plan is available. Off-site emergency plan is not applicable.
74	Sufficient no. of fire extinguishers shall be provided near the plant and storage area.	Noted and complied. Total 107 nos (including 21 Nos spare) of extinguishers are provided within the plant premises
75	The project management shall ensure to comply with all the environment protection measures, risk mitigation measures and safeguards mentioned in the Risk Assessment report.	Noted and complied
76	Only flame proof electrical fittings shall be provided in the plant premises.	Noted and complied
77	Tie up shall be done with nearby health care unit / doctor for seeking immediate medical attention in the case of emergency.	Noted and complied. Doctor is coming twice a week as per compliance & tie-up with Ashirwad hospital near Jarod village is already done. The copy of MOU is attached as Annexure 6
78	Personal Protective Equipment's like heat resistant suit shall be provided to workers and its usage shall be ensured and supervise.	Noted and complied. Adequate PPEs are being provided to all workers
79	First Aid Box shall be made readily available in adequate quantity.	Noted and complied. OHC center with all adequate facilities are available within plant premises
80	Training shall be imparted to all the workers on safety and health aspects of chemicals handling.	Noted and complied. Regular training is being given to all workers on safety and health aspect. Latest training record is attached as Annexure 7
81	Occupational health surveillance of the workers shall be done and its records shall be maintained. Pre-employment and periodic medical examination for all the workers shall be undertaken as per the Factories Act & Rules.	Noted and complied. Summary of medical examination of workers is attached as Annexure 8
82	The company shall implement all preventive and mitigation measures suggested in the Risk Assessment Report.	Noted and complied
83	Necessary permissions from various statutory authorities like Factory inspectorate and others shall be obtained prior to commissioning of the project if applicable.	Noted and complied
84	The occupier/manager shall strictly comply the provisions under the Factories Act 1948 and the Gujarat Factories Rules 1963	Noted and complied
85	The project authorities shall strictly comply with the provisions made in Manufacture, Storage and import of Hazardous Chemicals Rules (MSIHC)1989, as amended time to time and the Public Liability insurance Act for handling of hazardous chemicals etc. Necessary approvals from the Chief Controller of Explosives and concerned Govt. Authorities shall be obtained before commissioning of the project. Requisite On-site and Off-site Disaster Management Plans have to be prepared and implemented	Noted and complied. Copy of PLI is attached as Annexure 9
86	Main entry and exit shall be separate and clearly marked in the facility	Noted and complied. The copy of Layout map is attached as Annexure 10
87	Sufficient peripheral open passage shall be kept in the margin area for free movement of fire tender/ emergency vehicle around the premises.	Noted and complied. The copy of Layout map is attached as Annexure 10

S. No	EC Condition	Compliance
88	Storage of flammable chemicals shall be sufficiently away from the production area.	Not applicable as there is no storage of flammable chemical within plant premises
89	All necessary precautionary measures shall be taken to avoid any kind of accident during storage and handling of toxic / hazardous chemicals.	Not applicable as there is no storage of toxic or hazardous chemical within plant premises
90	All the toxic/hazardous chemicals shall be stored in optimum quantity and all necessary permissions in this regard shall be obtained before commencing the expansion activities.	Not applicable as there is no storage of toxic or hazardous chemical within plant premises
91	Storage of hazardous chemicals shall be minimized and it shall be in multiple small capacity tanks / containers instead of one single large capacity tank / containers.	Not applicable as there is no storage of toxic or hazardous chemical within plant premises
92	All the storage tanks shall be fitted with appropriate controls to avoid any leakages. Bund/dyke walls shall be provided for storage tanks for Hazardous Chemicals.	Not applicable as there is no storage of toxic or hazardous chemical within plant premises
93	Handling and charging of the chemicals shall be done in closed manner by pumping or by vacuum transfer so that minimal human exposure occurs	Not applicable as there is no storage of toxic or hazardous chemical within plant premises
94	First Aid Box and required Antidotes for the chemicals used in the unit shall be made readily available in adequate quantity	Noted and complied OHC center with all adequate facilities are available within plant premises
95	transportation of hazardous chemicals shall be done as per the provisions of the Motor Vehicle Act & Rule	Noted and complied
B2.5	Noise	
96	The overall noise level in and around the plant area shall be kept well within the standards by providing noise control measures including engineering controls like acoustic insulation hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise level shall confirm to the standards prescribed under The Environment (Protection) Act, 1986 & Rules.	Noted and complied. Copy of Work zone monitoring report is attached as Annexure 1
97	Noise levels shall be reduced by the use of adequate mufflers on all motorized equipment.	Noted and complied
98	To minimize the noise pollution the following noise control measures shall be implemented.	
	<ul style="list-style-type: none"> Selection of any new plant equipment shall be made with specification of low noise levels. 	Noted and complied
	<ul style="list-style-type: none"> Manufacturers / suppliers of major noise generating machines / equipment's like air compressors, feeder pumps, turbine generators, etc. shall be instructed to make required design modifications wherever possible before supply and installation to mitigate the noise generation and to comply with the national / international regulatory norms with respect to noise generation for individual unit 	Noted and complied
	<ul style="list-style-type: none"> Regular maintenance of machinery and vehicles shall be undertaken to reduce the noise impact. 	Noted and complied
	<ul style="list-style-type: none"> Noise suppression measures such as enclosures, buffers and / or protective measures shall be provided. 	Noted and complied
	<ul style="list-style-type: none"> Employees shall be provided with ear protection measures like earplugs or earmuffs. 	Noted and complied
	<ul style="list-style-type: none"> Proper oiling, lubrication and preventive maintenance shall be carried out of the machineries and equipment's to reduce noise generation. 	Noted and complied
	<ul style="list-style-type: none"> Construction equipment generating minimum noise and vibration shall be chosen 	Noted and complied
	<ul style="list-style-type: none"> Ear plugs and/muffs shall be made compulsory for the construction workers working near the noise generating activities / machines / equipment 	Noted and complied
	<ul style="list-style-type: none"> Vehicles and construction equipment with internal combustion engines without proper silencer shall not be allowed to operate 	Noted and complied
	<ul style="list-style-type: none"> Construction equipment meeting the norms specified by EP Act, 1986 shall only be used. 	Noted and complied
	<ul style="list-style-type: none"> Noise control equipment and baffling shall be employed on generators especially when they are operated near the residential and sensitive areas. 	Noted and complied
B 2.6	CLEANER PRODUCTION AND WASTE MINIMISATION	

S. No	EC Condition	Compliance
99	The unit shall undertake the Cleaner Production Assessment study through a reputed institute / organization and shall form a CP team in the company. The recommendations thereof along with the compliance shall be furnished to the GPCB.	Noted and will be complied
100	The company shall undertake various waste minimization measures such as:	
	Metering and control of quantities of active ingredients to minimize waste	Not applicable as there is no use of active ingredient which can measure through metering
	Reuse of by-products from the process as raw materials or as raw materials substitutes.	Not applicable as there is no generation of by-products
	Use of automated and close filling to minimize spillages	Not applicable as there is no use of any chemical in the process
	Use of close feed system into batch reactors.	Not applicable as there is no use of any chemical in the process
	Venting equipment through vapour recovery system.	Not applicable as there is no use of any chemical in the process
	Use of high-pressure hoses for cleaning to reduce wastewater generation.	Noted and will be complied
	Recycling of washes to subsequent batches.	Not applicable as there is no generation of wastewater from the process
	Recycling of steam condensate.	Not applicable as there is no use of boiler in the process
	Sweeping / mopping of floor instead of floor washing to avoid effluent generation	Not applicable as there is no generation of effluent
	Regular preventive maintenance for avoiding leakage, spillage etc.	Not applicable as there is no use of any chemical in the process
B 2.7	GREEN BELT AND OTHER PLANTATION	
101	The unit shall develop green belt within premises as per the CPCB guidelines. However, if the adequate land is not available within the premises, the unit shall take up adequate plantation on road sides and suitable open areas in GJDC estate or any other open areas in consultation with the GJDC / GPCB and submit an action plan of plantation for next three years to the GPCB.	<p>33% of the greenbelt area i.e. 21014 sqm is already provided in the plant premises in which approximately 1500 nos. of trees have already been planted</p> <p>To meet the requirement of 2500 nos of tress per ha additional 1600 nos of tree shall be planted in next 3 years as committed in EC. Additional 1000 Nos of trees has been planted in the plant premises. Below image for the same.</p> 
102	Drip irrigation / low-volume, low-angle sprinkler system shall be used for the green belt development within the premises.	Noted and complied
103	The PP shall develop green belt within premises (21024 Sq. m i.e. 33 % of the total plot area) as submitted before SEAC. Green belt shall be developed with native plant species that are significant and used for the pollution abatement as per the CPCB guidelines. It shall be implemented within 3 years of operation phase in consultation with GPCB.	<p>33% of the greenbelt area i.e. 21014 sqm is already provided in the plant premises in which approximately 1500 nos. of trees have already been planted.</p> <p>To meet the requirement of 2500 nos of tress per ha additional 1600 nos of tree shall be planted in next 3 years as committed in EC. Additional 1000 Nos of trees has been planted in the plant premises. Below image for the same.</p> 

S. No	EC Condition	Compliance
B 3	B.3 OTHER CONDITION:	
104	PP shall carry out the safety audit and Risk Assessment Report as per the prevailing guidelines of safety.	Noted and complied. Safety audit is done as per compliance by authorized vendor. Copy of Safety audit report is attached as Annexure 11
105	Management of Fly Ash shall be as per the Fly Ash Notification 2009 & its amendment from time to time and it shall be ensured that there is 100 % utilization of fly ash to be generated from the unit.	Not applicable as there is no generation of fly ash.
106	EMP should invariably include provisions for environmental Monitoring and measures for noise pollution control measures.	Noted and complied. Copy of monitoring report is attached as Annexure 1
107	In EMP proponent should separately indicate major of occupational health, fire and safety measures	Noted and complied
108	Prior EC is granted is subject to the proponent receiving all statutory permission / clearances / certificate and hip of respective agencies / authorities which ever applicable. Proponent shall inform progress from time to time, in six monthly compliance report to MOEFCC / SEIAA / SEAC/ GPCB failing to which this provisional EC will stand withdrawn.	Noted and will be complied
109	All transport movement by tankers etc has to be done with maintenance of gate pass and logbook it should be verified by the inspecting authorities.	Noted and complied
110	Non-hazardous waste data shall be informed to GPCB time to time so as to make an assessment and tie-up with industry for generating sustainable power from the waste.	Noted and complied
111	EMP should include STP and detail cost including maintenance, transportation of wastewater to CETP / CMEE etc as well as transportation cost or transit cost.	Noted and complied. STP treated water is being used for gardening purpose only. There is no discharge of wastewater outside plant premises
112	1n LDAR preventive and predictive maintenance plan.	Not applicable as there is no use of solvent
113	In LDAR leakage component, source of equipment leak, detention method should be given in table form.	Not applicable as there is no use of solvent
114	In storage component should be shown separately in terms whether inflammable, toxic, corrosive, reactive etc	Not applicable as there is no use of solvent
115	In case of Fly Ash generation its management and disposal should be as per Government of India Notification, and 100 % utilization should be ensured.	Not applicable as there is no generation of Fly ash.
116	Project proponent shall install all environment management systems as per the CPCB/GPCB directives regarding the effluent discharge and air emission in working condition	CEMS for furnace stack has been installed & started working. Connectivity to GPCB/CPCB is under process.
117	Project proponent shall display the copy of Environment Clearance at the site prominently	Noted and complied
118	Project proponent shall prepare and follow regular and preventive maintenance plan. The copy of same shall be submitted to SEIAA.	Noted and will be complied
119	Project Proponent will have to display the safety procedure in working area.	Noted and complied Unit has displayed safety procedure in working area Photographs
120	The project proponent shall obtain all required permissions for safety, health and fire from competent authorities like PESO/Fire Authority etc. and intimate SEIAA.	Noted and shall be complied as and when applicable.
121	Project Proponent will intimate SEIAA/SEAC/GPCB after obtaining the membership of common facilities like CETP / TSDF / CHWIF / CMEE / Common Spray Dryer as the case may be.	Noted and complied The copy of TSDF and CHWIF is attached as Annexure 3
122	Extra care will be taken by PP to avoid any accidental blast in boiler, reactor, or any machinery in the plant.	Not applicable as there is no boiler, reactor within plant premises. Adequate measure shall be taken to avoid accidental blast in shaft furnace.
123	Environment monitoring, training and disaster management plan should be undertaken and complied at regular interval	Noted and complied Copy of monitoring report is attached as Annexure 1
124	Integrated Regional Office of MoEF&CC Gandhinagar and GPCB will monitor all environment, safety & health norms as per the prevailing rules.	Noted
125	The PP has to maintain the logsheets / registers / manifest / gate pass for discharge through tankers and SCADA system for pipeline discharge	Noted and complied Copy of manifest is attached as

S. No	EC Condition	Compliance
	for the waste water generation and its disposal data and submit to the GPCB every quarter. GPCB shall verify the same on regular basis and inform SEIAA and take legal action in the cases of non-compliance.	Annexure 12
126	Unit shall comply all the applicable standard conditions prescribed in Office Memorandum (OM) published by MoEF&CC vide no. F. No.22-3412018-IA.III dated 09/08/2018 for Pharmaceutical and Chemical industries mentioned at (Sr. no. xx).	Not applicable
127	The project proponent shall allocate the separate fund for Corporate Environment Responsibility (CER) in accordance to the MoEFCC'S Office Memorandum No. F.No.22-6512017-IA.III dated 01.10.2017 to carry out the activities under CER in affected area around the project. The entire activities proposed under CER shall be monitored and the monitoring report shall be submitted to the regional office of MoEFCC as a part of half-yearly compliance report and to district collector. The monitoring report shall be posted on the website of the project proponent.	Noted and will be complied. Environmental clearance has been received on 13 th December 2023 and unit has started interacting with local villager to understand the requirement of CER. The activities for CER shall be started at the earliest by the unit. Activities has been finalized & will be started by December 2024.
128	Rainwater harvesting of surface as well as rooftop runoff shall be undertaken and the same water shall be used for the various activities of the project to conserve fresh water as well as to recharge ground water. Before recharging the surface run off, pre-treatment must be done to remove suspended matter	Noted and will be complied At present unit has recharge wells.
129	The unit shall join and participate financially and technically for any common environmental facility / infrastructure as and when the same is taken up either by the Industrial Association or GIDC or GPCB or any such authority created for this purpose by the Govt. / GIDC	Noted and shall be complied
130	Application of solar energy shall be incorporated for illumination of common areas, lighting for gardens and street lighting in addition the provision for solar water heating system shall also be provided	Solar rooftop of 0.985 MW capacity is installed by the unit.
131	The area earmarked as green area shall be used only for plantation and shall not be altered for any other purpose.	Noted and complied
132	All the commitments / undertakings given to the SEAC during the appraisal process for the purpose of environmental protection and management shall be strictly adhered to	Noted and shall be complied
133	The project proponent shall also comply with any additional condition that may be imposed by the SEAC or the SEIAA or any other competent authority for the purpose for the environmental protection and management.	Noted and shall be complied
134	In the event of failure of any pollution control system adopted by the unit, the unit shall be safely closed down and shall not be restarted until the desired efficiency of the control equipment has been achieved.	Noted and shall be complied
135	The project authorities must strictly adhere to the stipulations made by the Gujarat Pollution Control Board (GPCB), State Government and any statutory authority.	Noted and shall be complied
136	During material transfer there shall be no spillages and garland drain shall be constructed to avoid mixing of accidental spillages with domestic wastewater or storm water	Noted and shall be complied
137	Pucca flooring / impervious layer shall be provided in the work areas, chemical storage areas and chemical handling areas to minimize soil contamination.	Not applicable as there is no storage of chemical within plant premises
138	Leakages from pipes, pumps shall be minimal and if occurs, shall be arrested promptly.	Noted and shall be complied
139	No further expansion or modifications in the plant likely to cause environmental impacts shall be carried out without obtaining prior Environment Clearance from the concerned. Authority	Noted and shall be complied
140	The above conditions will be enforced, inter-alia under the provisions of the Water (Prevention & Control of Pollution) Act,1974, Air (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986, Hazardous Wastes managements, Handling and Transboundary Movement) Rules, 2008 and the Public Liability insurance Act, 1991 along with their amendments and rules	Noted and shall be complied
141	The project proponent shall comply all the conditions mentioned in "The Companies (Corporate Social Responsibility Policy) Rules, 2014" and its amendments from time to time in a letter and spirit.	Noted and shall be complied
142	The project management shall ensure that unit complies with all the environment protection measures, risk mitigation measures and safeguards recommended in the EMP report and Risk Assessment study report as well as proposed by project proponent.	Noted and shall be complied

S. No	EC Condition	Compliance
143	The project authorities shall earmark adequate funds to implement the conditions stipulated by SEIAA as well as GPCB along with the implementation schedule for all the conditions stipulated herein. The funds so provided shall not be diverted for any other purpose.	Noted and shall be complied
144	The applicant shall inform the public that the project has been accorded environmental clearance by the SEIAA and that the copies of the clearance letter are available with the GPCB and may also be seen at the Website of SEIAAJ SEAC/ GPCB. This shall be advertised within seven days from the date of the clearance letter, in at least two local newspapers that are widely circulated in the region, one of which shall be in the Gujarati language and the other in English. A copy each of the same shall be forwarded to the concerned Regional Office of the Ministry.	<p>The Advertisement of EC has been published in the English Newspaper i.e Indian Express and Gujarati News paper i.e Divya Bhaskar on 17th December 2023 within 4 days of the EC receipt of clearance letter from SEIAA.</p>  
145	It shall be mandatory for the project management to submit half-yearly compliance report in respect of the stipulated prior environmental clearance terms and conditions in soft copies to the regulatory authority concerned, on '1st June and 1st December of each calendar year.	Noted and shall be complied
146	Concealing factual data or submission of false/fabricated data and failure to comply with any of the conditions mentioned above may result in withdrawal of this clearance and attract action under the provisions of Environment (Protection) Act, 1986.	Noted
147	The project authorities shall also adhere to the stipulations made by the Gujarat Pollution Control Board.	Noted
148	The SEIAA may revoke or suspend the clearance, if implementation of any of the above conditions is not found satisfactory.	Noted
149	The company in a time bound manner shall implement these conditions. The SEIAA reserves the right to stipulate additional conditions, if the same is found necessary	Noted
150	The project authorities shall inform the GPCB, Regional Office of MOEF and SEIAA about the date of financial closure and final approval of the project by the concerned authorities and the date of start of the project.	Noted and EC is received under regularization and plant is under operation phase.
151	This environmental clearance is valid for Ten years from the date of issue.	Noted
152	Any appeal against this environmental clearance shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.	Noted
153	Submission of any false or misleading information or data which is material to screening or scoping or appraisal or decision on the application makes this environment clearance cancelled.	Noted

S. No	EC Condition	Compliance
B 4	COMPLIANCE OF ENVIRONMENT CLEARANCE/REPORTING/ADMINISTRATION/APPEAL:	
154	Project proponent shall inform to all the concerned authorities including Municipal Corporation and District Collector and shall also give wide publicity through advertisement in minimum two local newspapers within seven days, about the Environment Clearance order accorded.	Noted and complied Inward copy of the same is attached as Annexure 14
155	Project proponent shall appoint a key person in the organization who shall be responsible for compliance of above condition fully on behalf of the proponent. It will not mean that appointing a key person will exempt the project proponent from the responsibility of compliance. Any change in key person shall immediately be informed to SEIAA and all concerned authorities.	Noted and Mr. Lawrance Gonsalves is appointed as key person who shall be responsible for the compliance of above conditions.
156	Designated key person shall submit six monthly compliance report to SEIAA/SEAC, MOEF&CC, GPCB and Nodal Department of the Government.	Noted
157	The Nodal Department or any authority or Officer authorized by MOEF&CC/SEIAA can inspect the site of the project and all the facilities, for verification of compliances of environment clearance conditions.	Noted and shall be complied
158	In case of violation reported upon, the project proponent shall be responsible for all the legal actions as per Environment Protection Act, 1986 including SEIAA may cancel, withdraw or keep in abeyance, the Environment Clearance accorded.	Noted
159	Any person including the project proponent affected by this Environment Clearance order may file appeal to Honourable National Green Tribunal West Zone branch, Pune, preferably within a period of thirty days from the date of issue of Environment Clearance as prescribe under section 16 of National Green Tribunal Act 2010.	Noted
160	All complaints and public grievance or representations may be addressed to SEIAA/SEAC in the email addresses (a) msseiaagj@gmail.com& (b) seacgujarat@gmail.com	Noted