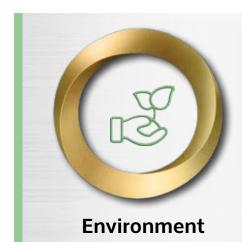
Enriching Lives through our robust ESG performance



Specific GHG emissions for aluminium#*

***20**%

Environmental investments

Specific energy consumption for aluminium#'

19%

Specific freshwater consumption for aluminium operations*

*****6%

(Baseline FY2018-19)

Waste utilisation with 8 percentage points increase@

88%

Zero Waste to Landfill sites

5

(Hirakud FRP, Hirakud Power, Belur, Ohle, and Nachterstedt) Endof the life recycled content across Novelis portfolio

61%

Samri Mines* Renewables capacity recognised with in execution*

~71 mw

Aluminium Stewardship Initiative Standards Certified

21 Sites

Biodiversity Management Plans (BMPs)^*

14 BMPs

(Introduced till date and for 4 sites)



Permanent women employees and workers

₹ 1,297.84 cr.

7.92%

Procurement Spend

₹ 172,661 cr.

Training-hours

5.10 Mn

Beneficiaries supported 2 Mn+

(Through our community development programmes) LTIFR from FY2021-22

Water positivity

certification

16%

16,000+

Beneficiaries supported*

(Through Project Aarogya in Hirakud)

Community Expenditure

₹ 136 cr.

Customer Satisfaction Score

90.20%

(for Novelis)

Lives impacted

534,000

(Through STEM initiative at Novelis operations globally)

Women empowered*

21,793

(Through 1,660 Self-Help Groups)



₹ 223,202 cr. 14%

Operating Cash Flow

₹ 19,208 cr.

Patents Filed

529

Patents Granted

427

Primary aluminium metal production*

1.32 Mn MT

(Highest-ever)

New products developed

62

Alumina production*

8%

(Highest-ever)

R&D Spend

₹ 796 cr.

Copper Cathode production*

11.79%

*The details provided are for India Operations | #From base year 2011-12 | @From FY2020-21 | 🔻 Reduction | ^For FY2022-23 | 🐣 YoY growth

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